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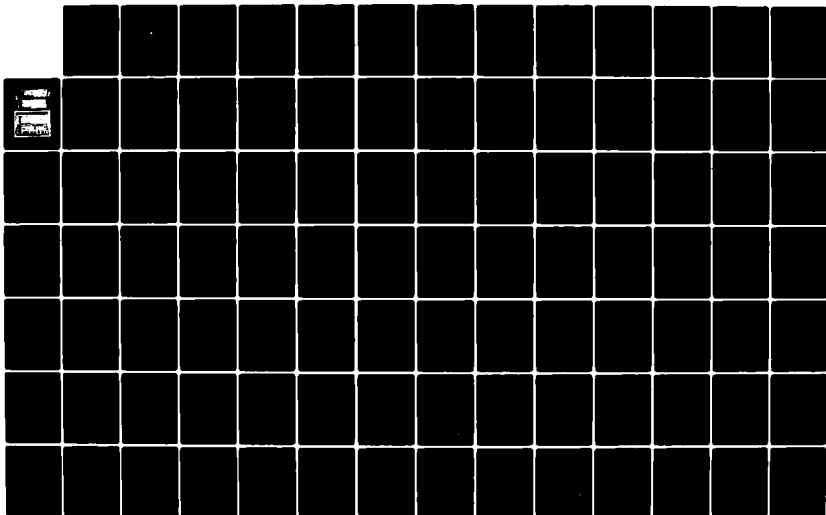
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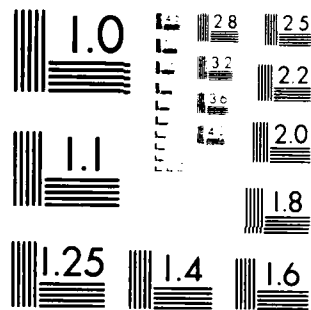
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NAVAL POSTGRADUATE SCHOOL

Monterey, California



THESIS

ANALYSIS AND TESTING OF THE THERMAL DESIGN
OF THE ELECTRONIC PACKAGE IN THE U.S. ARMY'S
UPGRADED LOGIC MODULE (ULM)

by

Henry C. Keebler III

September 1983

Thesis Advisor:

M. Kelleher

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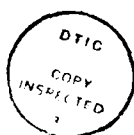
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A mock-up of the actual ULM was built to model the heat dissipation of all the components and tested in different environments using extreme power consumption rates. The actual ULM was tested with typical power consumption rates and various environmental temperatures, including solar loading. Under typical operating conditions, the ULM will remain within manufacturer's tolerances for individual component temperatures. However slight increases in power consumption rates will severely stress the reliability limits of certain components, and the reliability of the entire system cannot be predicted.

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Analysis and Testing of the Thermal Design
of the Electronic Package in the U.S. Army's
Upgraded Logic Module (ULM)

by

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Captain, United States Army
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Submitted in partial fulfillment of the
requirements for the degree of

MASTER OF SCIENCE IN MECHANICAL ENGINEERING

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ABSTRACT

The U.S. Army has developed an Upgraded Logic Module (ULM) for use in its Infantry Direct Fire Simulator System (IDFSS). It is designed to analyze data collected from associated instrumentation according to prescribed programming, to report results back to the system control via a telemetry interface, and it can be backpack mounted.

The thermal environment existing at Ft. Hunter Liggett, Ca. (the primary operating environment for the ULM) during the summer will add an abnormal thermal load to the ULM operating environment in the backpack.

A mock-up of the actual ULM was built to model the heat dissipation of all the components and tested in different environments using extreme power consumption rates. The actual ULM was tested with typical power consumption rates and various environmental temperatures, including solar loading. Under typical operating conditions, the ULM will remain within manufacturer's tolerances for individual component temperatures. However slight increases in power consumption rates will severely stress the reliability limits of certain components, and the reliability of the entire system cannot be predicted.

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I. INTRODUCTION

A. BACKGROUND OF THE ULM

The U.S. Army Combat Developments Experimentation Command (CDEC), conducts combat experiments at Ft. Hunter Liggett, California, often involving infantry and vehicle players in mock battle. These experiments are designed to test various weapons systems, strategies, vehicles, and personnel under equally varied conditions.

Players are generally instrumented to monitor the battle activity and are linked to a main computer system via telemetry devices. The instrumentation utilized must operate under dusty conditions, high vibration, and in temperatures ranging from 10 fahrenheit in the winter to 120 fahrenheit in the summer.

Prior to the experiment, player instrumentation is planned and designed to fit the particular parameters of the experiment. Maximum use of existing equipment is planned whenever possible. However, due to the uniqueness of many of the experiments--in terms of equipment and scope--new devices, cables, and mounting hardware must be designed or existing inventory modified. For these reasons and due to the high frequency of new experiments, there is a constant process of upgrading and re-designing existing equipment to meet the needs of the current experiment--with little regard given to the uses for future requirements.

The unfortunate consequences of this type of design process are many:

- Existing hardware--although functionally adequate--may not be compatible with other existing hardware.
- Due to modifications, documentation is often poor and usually only addresses the experiment of the original design.
- These poorly designed functional modules are extremely difficult for new personnel to use in the planning of new experiments.
- Finally, much of the equipment has become obsolete and hard to maintain.

For these reasons CDEC has developed the Upgraded Logic Module (ULM) to replace the Logic Module of the Infantry Direct Fire Simulator System. The objectives of the ULM design are:

- Support the infantry player with minimum size and weight, yet allow expansion of functions where size and weight are not critical.
- Fit the existing backpack.
- Use a microprocessor such that the inherent flexibility of the program memory can be used to meet future requirements without re-design.
- Provide input and output interfaces with sufficient flexibility to support the diverse player configurations.
- Be compatible with existing units and cables to the maximum possible extent.
- Use conventional packaging techniques to simplify parts procurement, assembly, maintenance, and repair.
- Provide hermetic sealing to protect against dust.
- Provide general purpose bus interfaces for adding other developed equipment.

- Partition the hardware and firmware into sharply defined functional modules to make the design easier to understand, to simplify the documentation, and to provide the ability to meet future requirements by redesigning a module instead of the entire ULM [Ref. 1].

B. OBJECTIVES

The thermal characteristics of the ULM were a prime consideration during the design process. Components chosen were specifically required to be capable of operation in the high temperature of the ULM. It was recognized that the small size of the ULM and the large number of integrated circuits could challenge the stress limits of current microelectronic packaging techniques [Ref. 2]. Additionally the high ambient temperatures existing at Ft. Hunter Liggett during the summer months would place an additional thermal load on the ULM which cannot be accurately predicted.

Thus the purpose of this test and analysis is to check the thermal performance of the ULM. Specifically tests were designed to:

- Determine if the ULM operating under typical conditions of power consumption and environment would remain within the reliability limits specified by manufacturers for their individual components.
- Attempt to predict performance under off-design conditions.

Using resistors to produce the heating characteristics of the individual internal components, a model was designed and constructed to simulate the power dissipation of the actual ULM. To accomplish the above objectives, both the

model and the ULM were instrumented with thermocouples to measure temperatures at specific locations and on specific components.

C. DEVICE DESCRIPTION

The Upgraded Logic Model (ULM) is an integral part of the Infantry Direct Fire Simulator System (IDFSS) responsible for the collection of data from infantrymen instrumented in connection with a combat development experiment. It analyzes data according to its programming for that experiment and reports results via a telemetry interface back to the system control computer center.

The ULM consists of two circuit boards housed in a machined cast aluminum case with outside dimensions of 1.75x5x10 in. The circuit boards are made of multi-layered glass epoxy and copper circuits. The fully populated boards and case weigh approximately five pounds. Its power consumption is rated at a maximum of 15 watts at 5 volts, with a typical usage of 7 to 9 watts at 5 volts [Ref. 3].

The case is made of two separate halves, each containing one of the circuit boards and one of the connectors shown in Figure 1.1. The half containing the J1 connector houses the CPU board, and the one containing the J2 connector houses the I/O board. The two boards are connected by a fifty pin ribbon connector, and when the two halves are assembled, the tops of the components from each board face each other. The



Figure 1.1 MODEL(top) AND VLM(bottom).

boards are fastened by 12 hex head machine screws with a gasket between the two halves of the case for dust protection.

The circuitry consists of a Central Processing Unit (CPU) Board and an Input/Output (I/O) Board, depicted in Figures 1.2 and 1.3. The CPU Board contains over 60 separate electronic components, including the 28002 16 bit CPU(u3).

The I/O Board also contains approximately 60 electronic components, including two Z-8 Micro-computer processors (u2,u11) and the ZC10 I/O chips(u1). The larger socket mounted dual-in-line pin (DIP) devices are listed in Tables 1 and 2, and are shown in Figures 1.2 and 1.3. All components are rated by the manufacturer for maximum case temperature tolerances to 125 C, except the following devices:

u3 of the CPU

u1,u2,u11,u12, and u13 of the I/O

which are rated at 85 C.

The ULM is equipped with two connectors, one for power input and the other for I/O signals and testing. For this evaluation, the ULM was specially wired to give typical power consumption rates for the system without using the I/O connector. This allowed an I/O connector modification to accommodate the many thermocouple wires to be inserted into the case. However this also prevented the ULM from being tested under atypical power consumption rates.

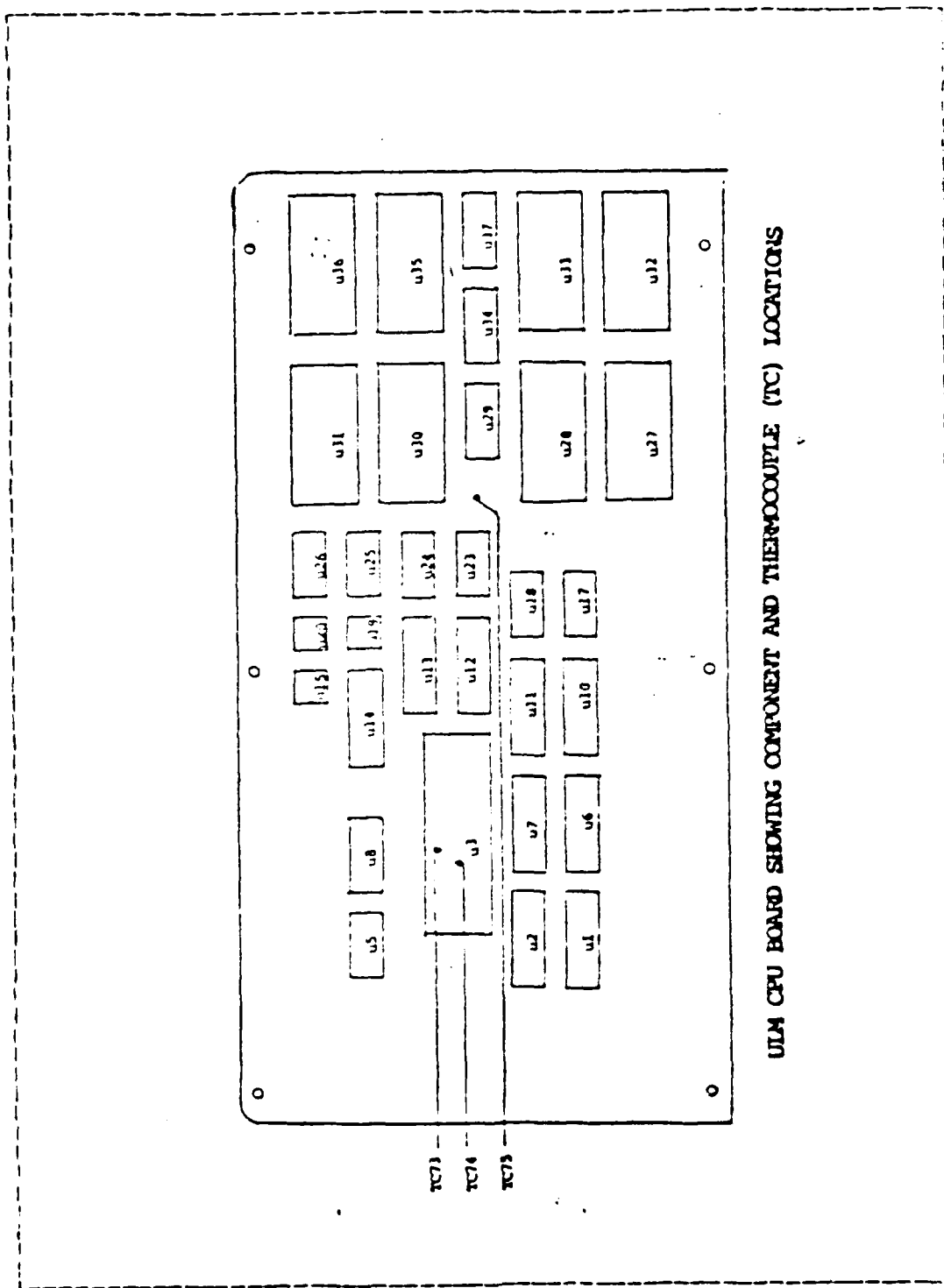
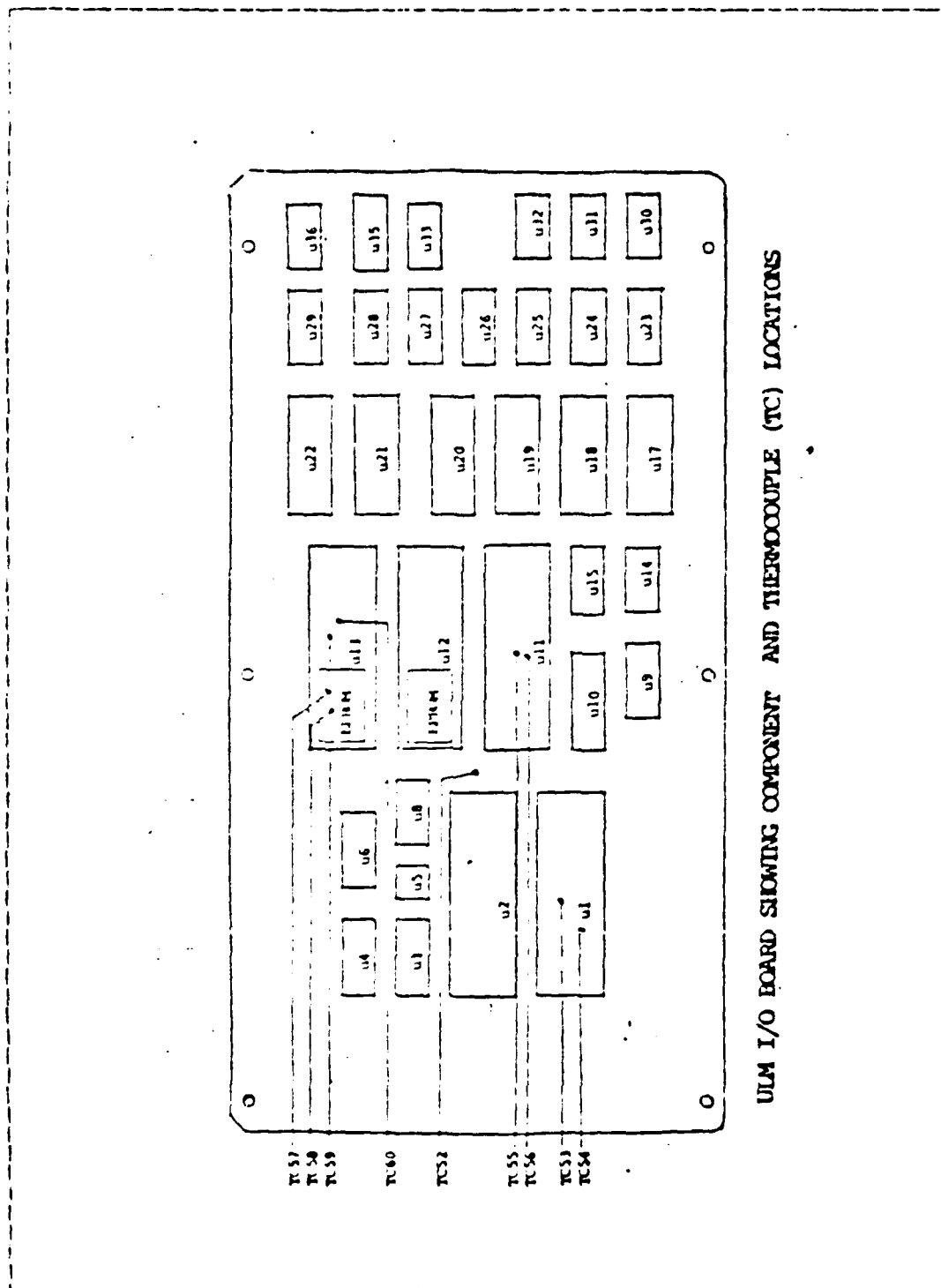


Figure 1.2 CPU BOARD.



ULM I/O BOARD SHOWING COMPONENT AND THERMOCOUPLE (TC) LOCATIONS

Figure 1.3 I/O BOARD.

TABLE 1
CPU MODEL DATA

<u>UNIT</u>	<u>I (ma)</u>	<u>R (ohms)</u>	<u>POWER (w)</u>
1	90	55.55	.45
2	90	55.55	.45
3	300	16.67	1.5
5	10	500.	.05
6	50	100.	.25
7	50	100.	.25
8	30	166.67	.15
10	90	55.	.45
11	90	55.	.45
12	40	125.	.20
13	120	41.66	.60
14	40	125.	.20
15-23	0	0	0
24	7	714.29	.04
25	6	833.33	.03
26	0	0	0
27	10	500.	.05
28	60	83.3	.30
29	0	0	0
30	60	83.3	.30
31	90	55.55	.45
32	10	500	.05
33	60	83.3	.3
34	0	0	0
35	60	83.3	.3
36	90	55.55	.45
37	0	0	0
38	40	125.	.2

TABLE 2
I/O MODEL DATA

<u>UNIT</u>	<u>I (ma)</u>	<u>R (ohms)</u>	<u>POWER (w)</u>
1	250	20.0	1.25
2	250	20.0	1.25
3	0	0	0
4	0	0	0
5	50	100.	.25
6	0	0	0
8	0	0	0
9	26	192.3	.13
10	120	41.67	.60
11	250	20.	1.25
12	180	27.7	.90
13	180	27.7	.90
14-27	0	0	0
29	80	62.5	.40
30	54	92.6	.27
31	54	92.6	.27
32-36	0	0	0

II. TEST PROCEDURE

A. PRELIMINARY SETUP

Test procedures for the ULM and the model were determined by various limitations--primarily equipment availability and facilities. Initially, the actual ULM was not available for testing, and a model was presumed to be the primary vehicle for this analysis.

The questions were:

- How to fabricate the model to simulate the thermal characteristics of the ULM?
- How to instrument the individual components?
- How to simulate the various conditions under which the ULM would operate?

The last two questions also applied to the actual ULM when it was learned one would be available for testing. Fortunately, most of the solutions to these problems were equally applicable to the ULM, with only some modification.

Using an actual ULM case, two unpopulated ULM circuit boards, the ULM technical drawings, and power consumption rates--which were all provided by CDEC--the model was fabricated. To simulate the individual components in terms of thermal energy dissipation, resistors were used as heaters and scaled to the component's power dissipation rate shown in Tables 1 and 2. For most of the DIP components with 16 pins or less, DIP resistor networks were wired to meet the calculated resistance required and then

mounted into DIP sockets. Required resistances shown in Tables 1 and 2, were calculated based on power consumption rates of individual components at 5 volts. Using the relation:

$$\text{power} = \text{current} * \text{voltage}$$

the current was calculated, and using Ohm's Law:

$$\text{voltage} = \text{current} * \text{resistance}$$

an equivalent resistance was calculated for each component. For DIP components with more than 16 pins, the DIP resistor networks were not readily available. Therefore similar resistor networks were fabricated using single resistors wired into DIP adapters, forming an equivalent resistor network. Covers were added to these heaters to simulate a more even heat dissipation on the surface of the component, and to maintain geometric similitude. Each component was then placed in the exact position on the board as occupied by its actual counterpart.

Before beginning model fabrication, the decision to use type-T thermocouples for temperature measurement was made. As the critical temperatures for all components were well within the range of the type-T (copper constantan) thermocouples, and the thermocouple wire and connectors were readily available, this was a logical choice. Due to the small area of consideration and to minimize disturbances

to the internal natural convection of the air, 30 gauge wire was chosen for fabricating the thermocouples.

Next a determination was made concerning which specific components were to be instrumented. This was based on elements with the lowest critical temperatures and the highest heat dissipation from Tables 1 and 2. Additionally, thermocouples were placed on the boards, in the air gap between the boards, and on the inside and outside of the case to determine the various thermal resistances of the heat flow path. These locations are listed in Tables 3, 4, and 5 and shown in Figures 1.2, 1.3, 2.1, and 2.2. The thermocouples were fabricated in lengths of approximately 24 in. and connected to 15 ft. lengths of type T thermocouple extension wire.

The thermocouples were then calibrated using the HP 3054 Data Acquisition System and the Rosemount calibration bath (see Appendix B). Two D-style 50 pin connectors used on the ULM were also used on the model. One was used to provide power to the unit, while the other was modified and used as a passageway for the thermocouple wires. The modification was accomplished by drilling out 8 of the pins in the center of the connector with space to accommodate the bundle of thermocouple wires. A slit large enough for one wire was cut in the top of the connector to the hole to facilitate the removal and insertion of the thermocouple

Table 3

MODEL I/O BOARD THERMOCOUPLES (TC)

<u>TC</u>	<u>COMPONENT/LOCATION</u>
61	u2 bottom
62	u2 top
63	u1 bottom
64	u1 top
65	u10 top
66	u10 bottom
67	u11 bottom
68	u11 top
69	u12 bottom
70	u12 top
71	u13 bottom
72	u13 top

MODEL CPU BOARD THERMOCOUPLES (TC)

<u>TC</u>	<u>COMPONENT/LOCATION</u>
41	u3 bottom
42	u3 top
43	board bottom vicinity u30 and u35
44	board bottom vicinity u10 and u17
45	inside wall of j2 (case)
46	inside wall of j1 (case)
47	board top vicinity u10 and u17
48	board top vicinity u20 and u26
49	board top vicinity u30 and u35
50	board top vicinity u27 and u32
51	air vicinity u30 and u28
52	air vicinity u2 and u11

Table 4

ULM I/O BOARD THERMOCOUPLES (TC)

<u>TC</u>	<u>COMPONENT/LOCATION</u>
53	u1 bottom
54	u1 top
55	u11 bottom
56	u11 top
57	u13 bottom eprom
58	u13 top eprom
59	u13 bottom
60	u13 top

ULM CPU BOARD THERMOCOUPLES (TC)

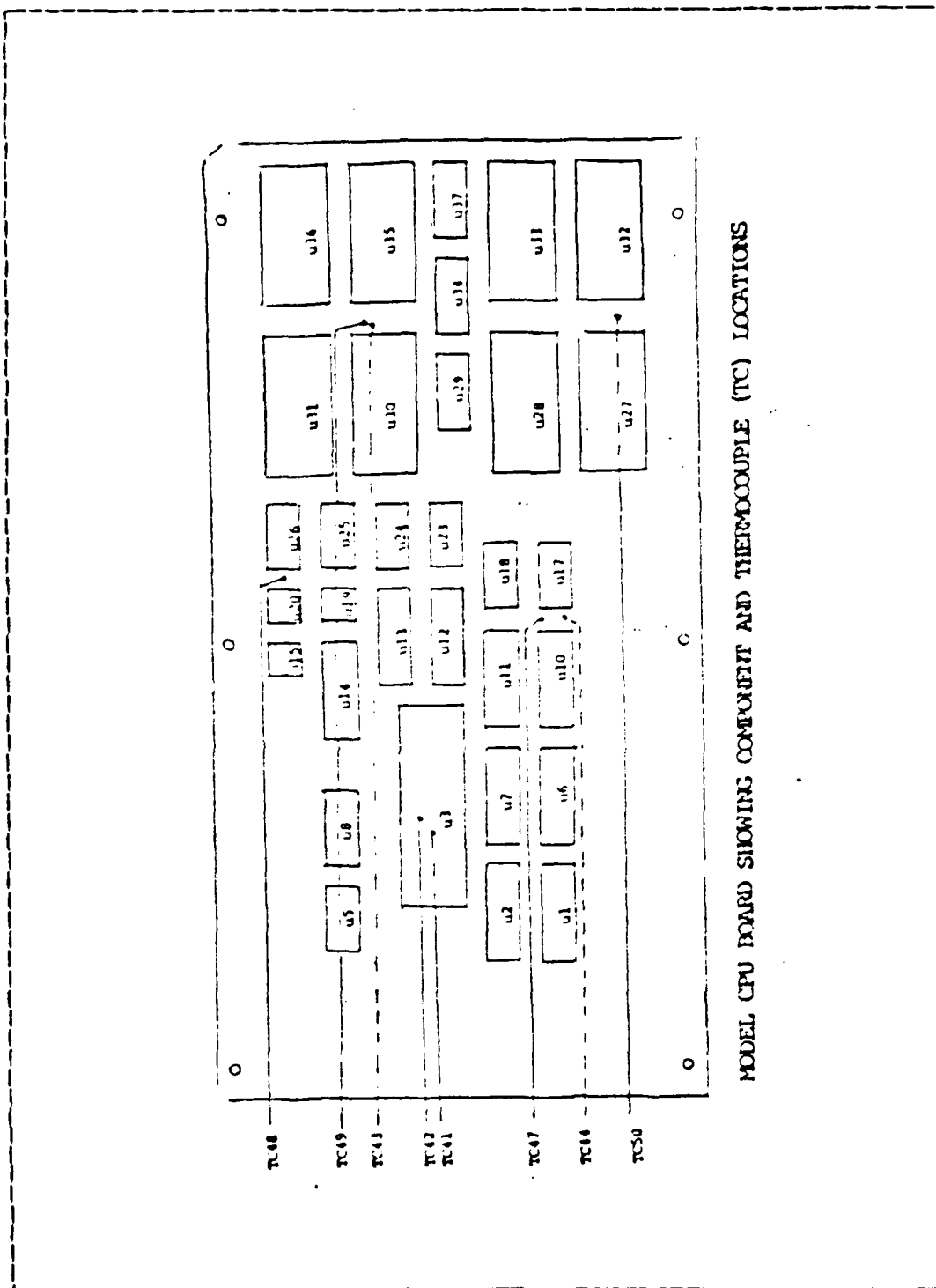
<u>TC</u>	<u>COMPONENT/LOCATION</u>
73	u3 bottom
74	u3 top
75	air vicinity u30
76	air vicinity u38

Table 5

COMMON THERMOCOUPLES (TC)

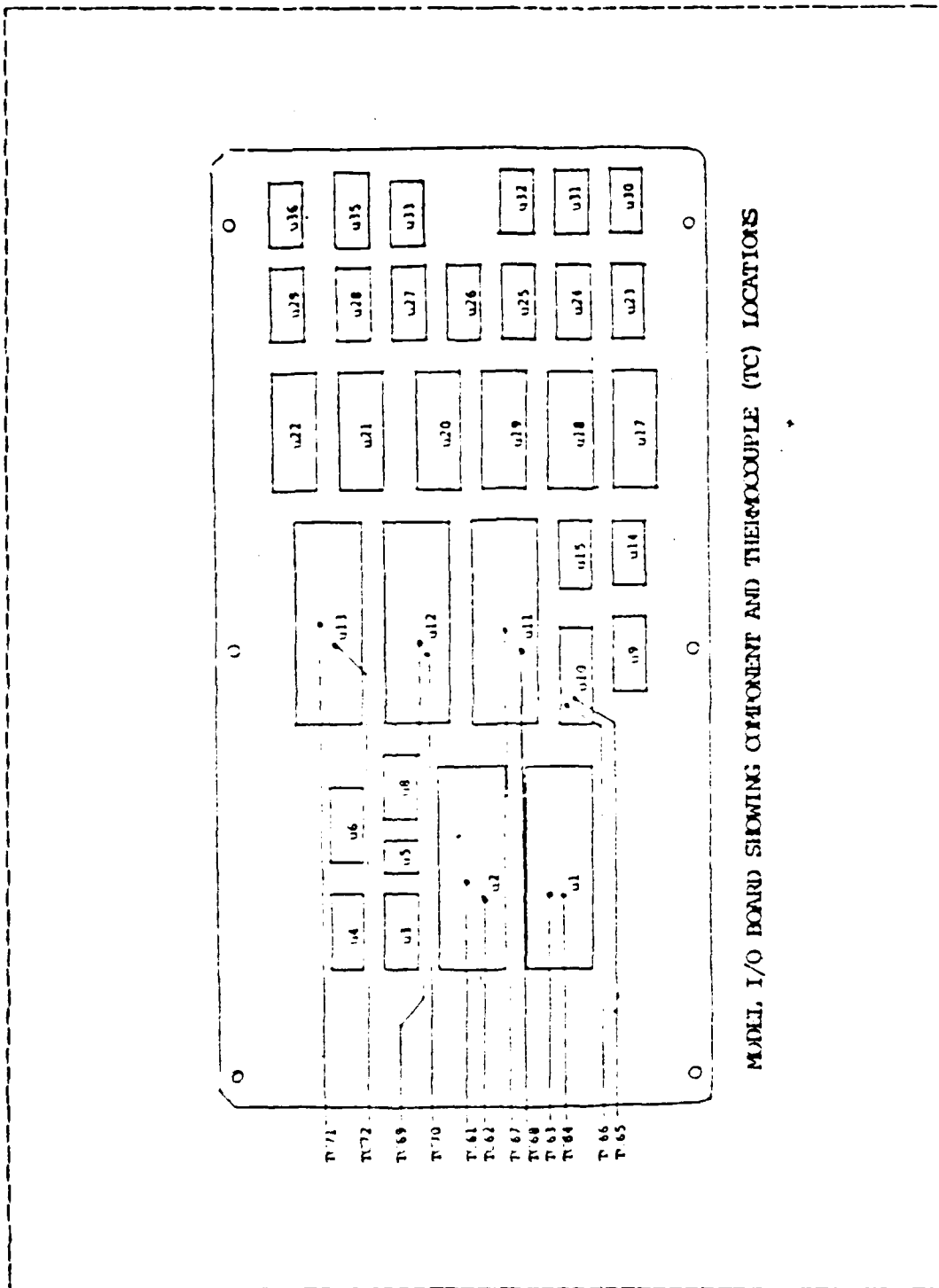
<u>TC</u>	<u>COMPONENT/LOCATION</u>
45	J2 inside (case)
46	J1 inside (case)
53	ambient air for model runs after 13 AUG 1983--see note
72	ambient air for ULM on 12 AUG 1983--see note
77	ambient air for all runs prior to 13 AUG 1983-- see note
77	backpack air for all runs from 12 AUG 1982-- see note
78	inside front wall of case
79	J2 outside (case)
80	J1 outside (case)

NOTE: Changes to thermocouple locations were
required on 12 AUG 1983.



MODEL CPU BOARD SHOWING COMPONENT AND THERMOCOUPLE (TC) LOCATIONS

Figure 2.1 MODEL CPU BOARD.



MODEL I/O BOARD SHOWING COMPONENT AND THERMOCOUPLE (TC) LOCATIONS

Figure 2.2 MODEL I/O BOARD.

wires individually. The unit was made almost air tight by packing the hole with silicon rubber sealant.

Power to the ULM was provided by a Lambda 60 volt power supply capable of voltage and current limitation. A Dana Digital Multimeter Model 4200 was used to monitor and adjust the power to the ULM/model, and check resistances. For gathering data, the HP3054 Data Acquisition System was utilized. It consisted of the HP3456 Digital Voltmeter for reading compensated EMF values from the thermocouples and the HP3497 Data Acquisition Control unit for controlling data flow. An HP 9826 computer was used to control the HP3054 and to store data on 5.25 in. floppy disks (see Appendix A).

The system was set up as follows:

- A calibrated 2 ohm resistor was put in series with the load (model/ULM) to obtain accurate current measurements for calculating input power.
- A junction board containing a switch for reading the voltages of the resistor and the load was fabricated.
- The schematic is shown in Figure 2.3.
- Power to the unit was controlled by the settings on the Lambda power supply.
- Temperature was measured by using the thermocouples, the HP3054 system, and the HP9826 computer. The schematic is shown in Figure 2.4.

The actual ULM circuit boards and a backpack became available for testing at this point. It was then decided that the actual ULM would be instrumented similarly to the

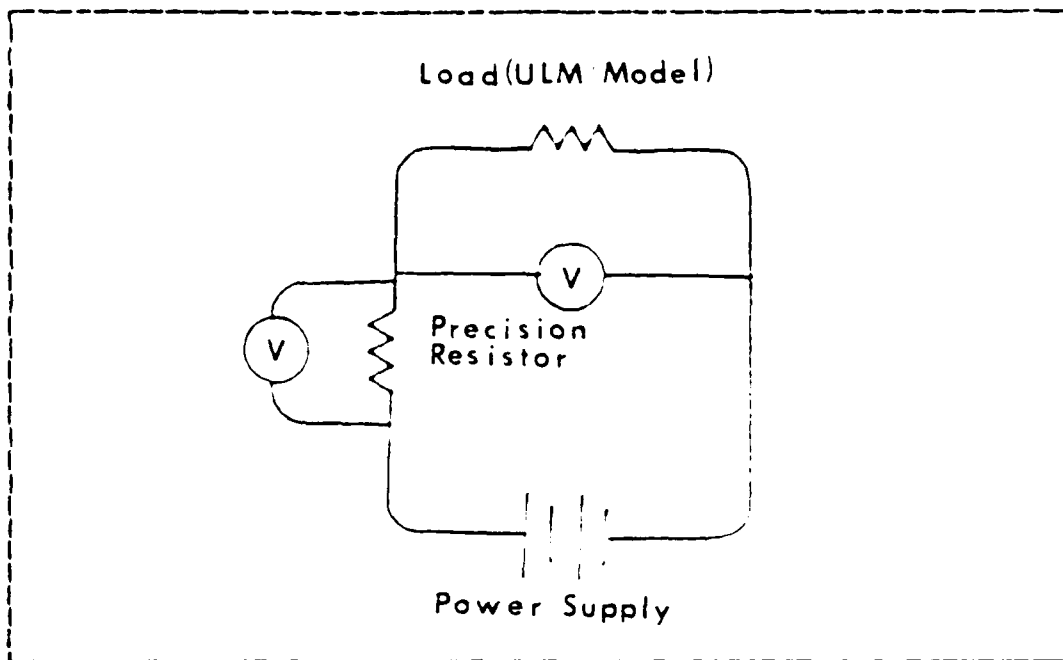


Figure 2.3 SCHEMATIC OF POWER SETUP.

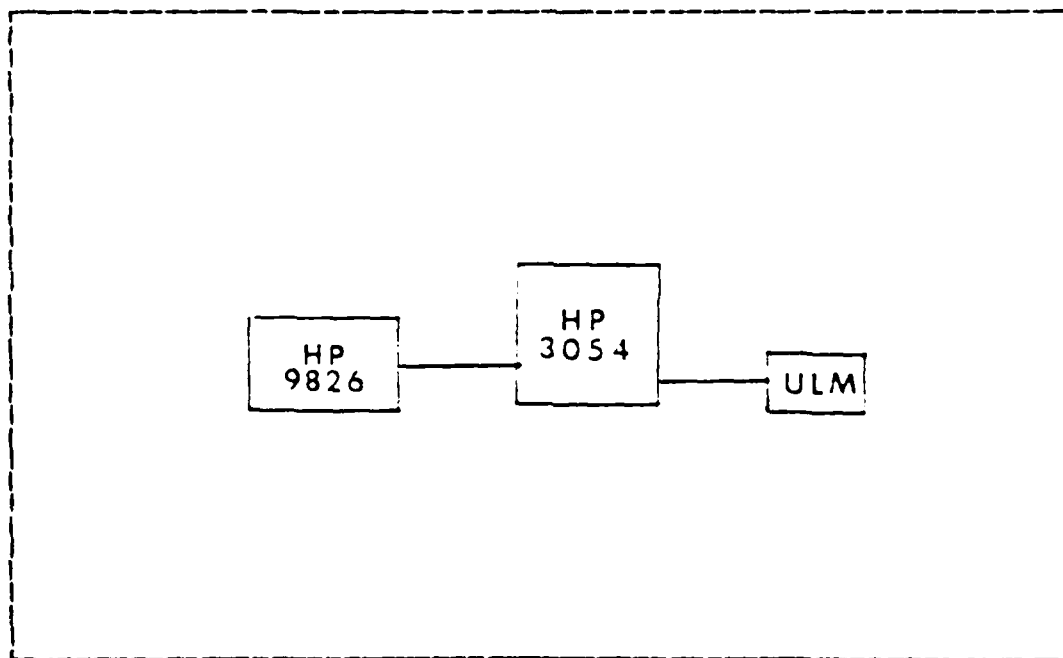


Figure 2.4 SCHEMATIC OF DATA ACQUISITION SETUP.

model. Unfortunately, the ULM could operate only in its typical operating range, and therefore could not be tested under max power ratings. An environmental chamber with variable temperature control was available for use. The environmental chamber had a maximum limit of 48.8C on its control system and was the size of a small room--approximately 40 square feet. This allowed the backpack and ULM to be placed within the chamber in a stabilized environment while being monitored and controlled from outside the chamber. The test procedure was implemented as follows:

- The ULM and model would be run under room temperature conditions to test for proper operation of the systems and to ascertain the operating characteristics of each.
- The ULM would then be installed in the environmental chamber to determine the ambient temperature at which critical temperatures would be reached.
- The ULM and data acquisition system were then transported to Ft. Hunter Liggett on a typical summer day for testing in the ULM's actual environment.
- The model then replaced the ULM in the backpack and tests were again conducted in the environmental chamber. This time runs were conducted in an attempt to exactly simulate power and environmental conditions of all the ULM tests.

B. CONDUCT OF TESTS

This section will cover the specific procedures of all runs performed in the analysis. Data from the runs are contained in Appendices D through G. 40 thermocouples were assembled and divided between the ULM boards, model

boards, the case, and external locations, which are listed in Table 3. Programs were written to automate the data acquisition process. All programs were in Hewlett Packard Basic 2.0 programming language. Specific programs were written for:

- Data acquisition and storage during the calibration procedures. These are contained in Appendix B.
- Calculation and storage of second order polynomial coefficients for calibration corrections of each thermocouple. This program is listed in Appendix B.
- Data acquisition and storage of temperatures for each thermocouple of the model. This program is in Appendix C.
- Data acquisition and storage of temperatures for the ULM thermocouples. This program is listed in Appendix C.

The data acquisition programs for the model and the ULM were interactive and required the following input:

- Month, day, hour, minute and second of the start of the run. This was required to set the internal clock of the HP 3497 control device.
- Voltage readings for the load and the calibrated resistor for calculation of the power and current values.
- The time interval for the wait between data sets.
- Number of data sets to be taken automatically.

The ULM model was first tested on 16 July 1983 in Halligan Hall, room 103. Using the setup previously explained, the model was placed on its side on a wooden board. The ambient temperature of the room was 24C (73F). The purpose of the test was to:

- Check the operation of the model and the system.
- Obtain data for further planning of test procedures.

After studying initial data, it was obvious some of the heaters were not operational. The overall resistance of the system was approximately 3.1 ohms and was checked before and after the tests. However, when power was applied, some of the solder connections were non-conducting electrically. This required resoldering and reassembly of the model boards. The next test for the model was conducted on 18 July 1983 in the same location and under the same conditions as the first test. Power was set at 10.71 watts, and 10 runs were taken at 60 minute intervals. Power was increased to 15 watts--the maximum power level predicted by CDEC for their critical maximum temperature of 85 C. Therefore, to prevent damage to the components, this test was terminated. An examination of this initial data taken at room temperature indicated that if the ULM and the model were to react similarly, the ULM would have problems operating in extreme conditions.

On 26 July the first ULM test was conducted for the same purpose as the first test on the model. However, this test was conducted with the ULM instrumented and placed inside the backpack. The pack was placed in a horizontal position in the same location and under the same conditions as the model test. 10 readings were taken at 5 minute intervals to obtain transient temperature data. Power was

set at 8.72 watts. Next, 8 readings were taken at 30 minute intervals to obtain steady state data. The settings resulted in a power level of 8.71 watts. Since power could not be incremented to maximum on the ULM, lower temperatures--as compared to the model--were obtained on the ULM.

It was noticed there was a danger of cutting the thermocouple wires when inserting and extracting the module to and from the backpack. Therefore it was decided to complete all tests on the ULM before conducting tests on the model. The environmental chamber was then modified to accept the cabling for control of the power and thermocouples. It was heated to 48.8C (120F), the maximum setting for the chamber. For this temperature, it generally took 3 days to reach a constant internal temperature; therefore it was decided to start at this maximum setting. If this was too extreme for the ULM it would be faster to cool down the chamber than to heat it.

On 1 Aug 1983 the ULM was tested in the environmental chamber with the backpack in an upright position (this would be the usual position when carried by an instrumented soldier). 8 samples were taken in 5 minute intervals at a power level of 8.09 watts. 20 readings were then taken in 30 minute intervals with a power level of 7.59 watts at the same settings. The maximum temperature achieved was 78C (173F) on the CPU (u3). It was evident that none of

the components would reach their critical temperatures under these conditions at typical power levels.

The ULM's next test was conducted at Ft. Hunter Liggett, Ca. on 12 Aug 1983. This was done to determine the effect that solar loading in the actual environment would have on the system. The backpack was placed in direct sunlight on a concrete pad in a vertical position. This test was started at 0800 hrs. and ended at 1500 hrs. on a typical summer day for that region. Ambient temperatures were taken from a location in the shade near the backpack. Some tests were initially taken to examine the sun's effect on internal pack temperatures. 10 samples were taken at 5 minute intervals with the ambient temperature ranging from 21.4C to 23.7C. Power was turned on, and 15 readings were taken at 5 minute intervals at a power level of 7.93 watts. The ambient temperature ranged from 24.1C to 29.1C. Next, 10 samples were taken at 15 minute intervals with power now at 7.56 watts. Ambient temperature for this run ranged from 30.3C to 34.5C. Due to the changing direction of the sun's rays, the backpack was reoriented to maintain full irradiation by the sun. This required moving the backpack off the concrete slab onto the dirt. 8 samples were then taken at 15 minute intervals with power at 7.44 watts with no change to the power settings. Ambient temperature ranged from 35.2C to 37.4C. Again none of the components reached its critical temperature. This completed testing of the ULM.

Returning to the Naval Postgraduate School, the model was placed in the backpack and tests were conducted in the environmental chamber to duplicate--for comparison-- conditions of the ULM tests. On 14 Aug 1983 the model was tested with 8 samples taken at 5 minute intervals and a power level of 7.9 watts. Ambient temperature was at 43.3C for this run. Next, 20 samples were taken at 15 minute intervals at the same power level. On 15 Aug 1983 the temperature was set to 48.8C to duplicate the ULM's run on 1 Aug 1983. 8 samples were taken at 5 minute intervals at a power level of 7.91 watts. 20 samples were taken at 15 minute intervals, with power now at 7.97 watts. The final test run was taken--also on 15 Aug 1983--at 37.7C for obtaining data to compare steady state with and without solar loading at the same ambient temperature. 15 samples were taken at 5 minute intervals and power set at 7.72 watts. Next, 24 samples were taken at 30 minute intervals with power now at 6.62 watts.

III. EVALUATION OF RESULTS

A. RESULTS

Results are presented in this section with a summary of the observations of each test followed by the corresponding graphs produced from test data. The graphs depict the thermocouple temperatures plotted against time with either ambient or backpack temperatures, or both, shown for comparison purposes.

The test on 1 August 1983 was conducted at a constant temperature of 48.8C in the environmental chamber. The following are observations from data taken during these runs:

- None of the susceptible components reached its critical temperature of 85C.
- Max steady state temperatures achieved are shown in Figures 3.1 to 3.3 and are listed here as:
 - u11 = 77.2C
 - u3 = 78.6C
 - u13 = 72.8C
 - u1 = 61.1C
- Steady state was achieved at between 130 and 140 minutes after power was applied.
- Temperatures of internal and external portions of the case are:
 - internal J1 (TC46) = 56.0C
 - external J2 (TC80) = 54.4C

There were no unexpected trends or observations resulting from this test.

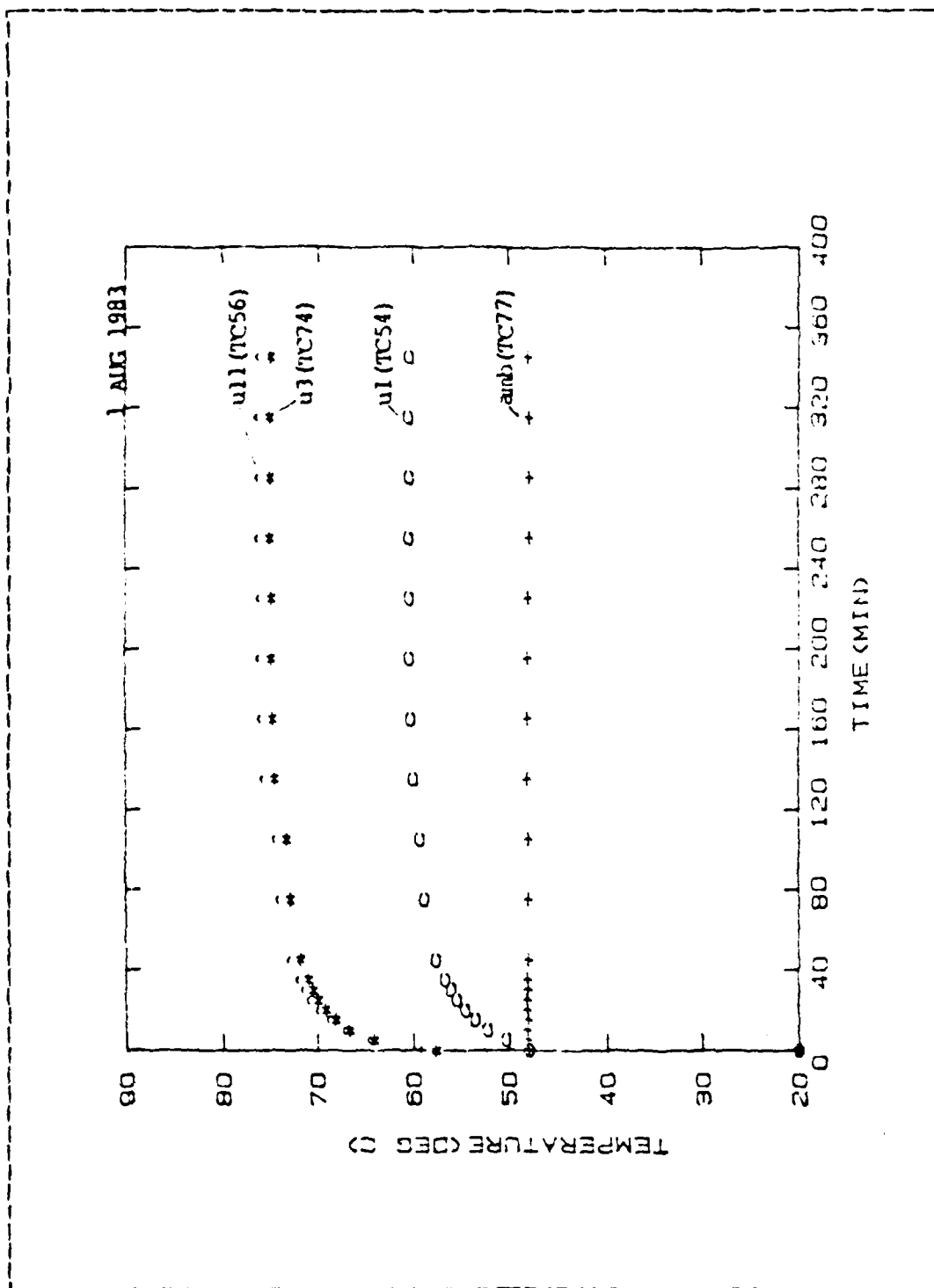


Figure 3.1 1 AUGUST 1983 - graph 1.

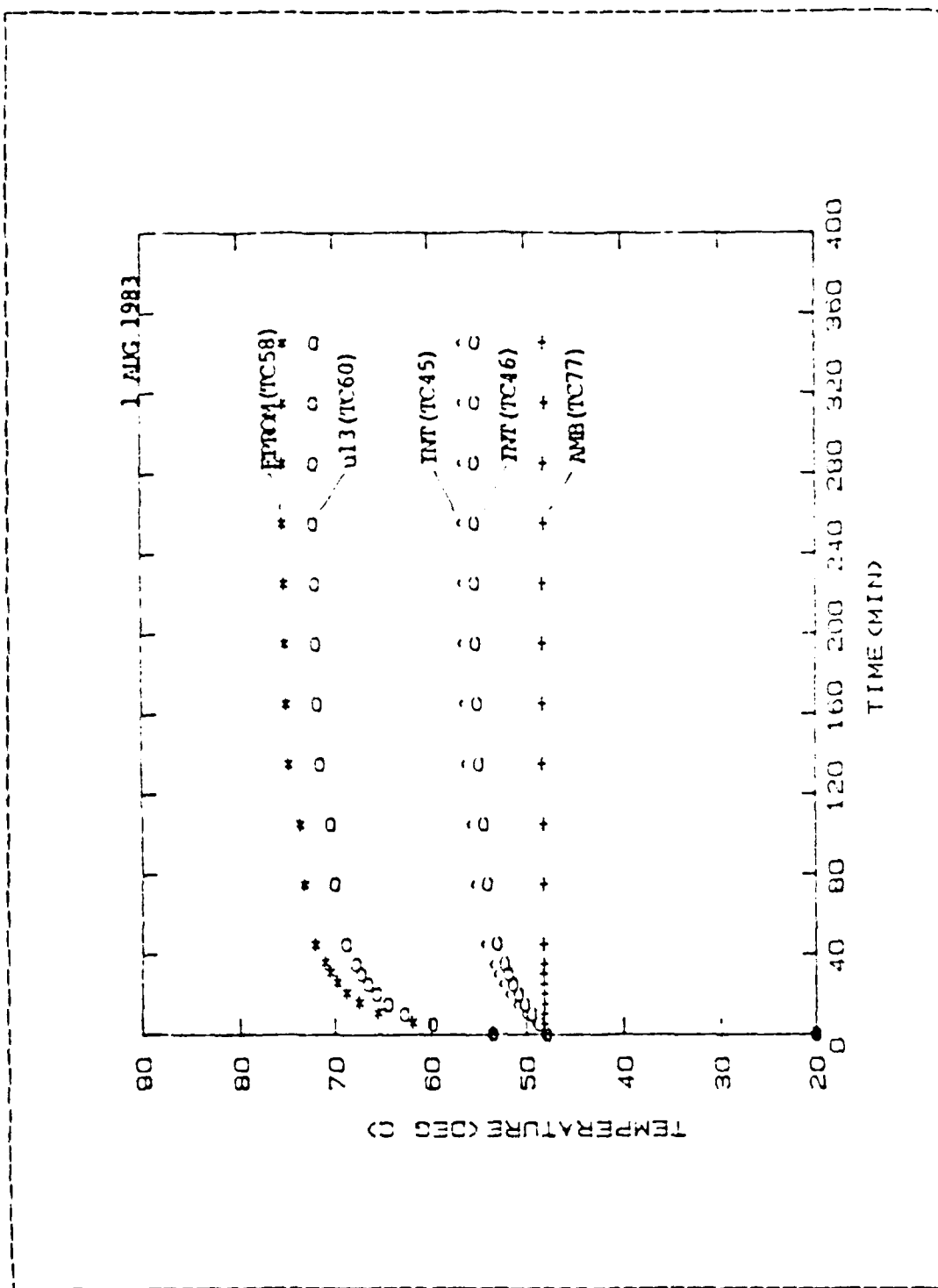


Figure 3.2 1 AUGUST 1983 - graph 2.

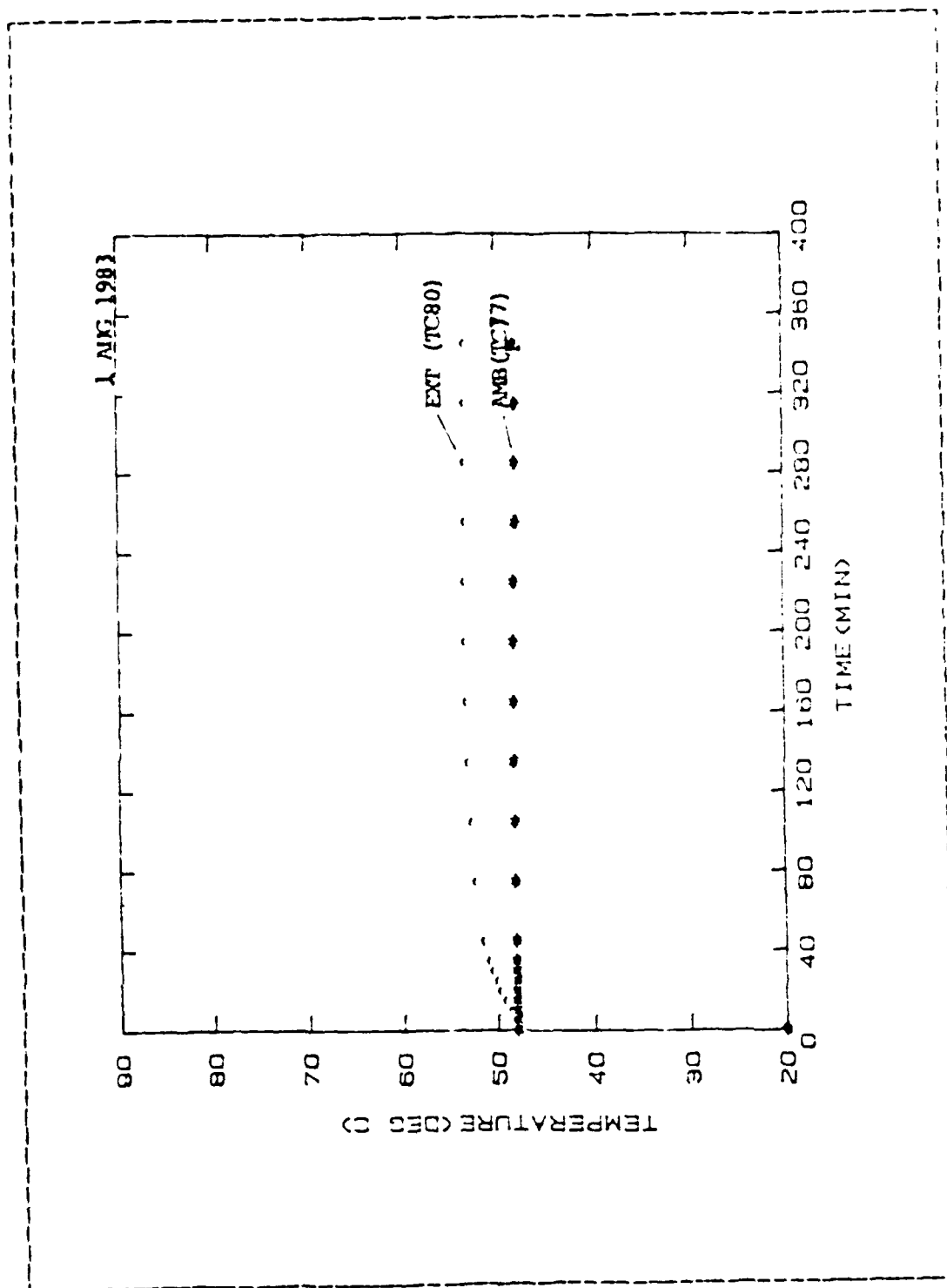


Figure 3.3 1 AUGUST 1983 - graph 3.

The test conducted at Ft. Hunter Liggett experienced ambient temperatures ranging from 21C to 38C and fluctuated due to occasional wind currents. This test began at 0800 hrs. on 12 August 1983, and terminated at 1530 hrs. on the same day. The following was observed:

- None of the susceptible components reached its critical temperature of 85C.
- Max steady state temperatures achieved are shown in Figures 3.4 to 3.8 and are listed here as:
 - u11 = 78.78C
 - u3 = 79.16C
 - ul3 = 78.4C
 - ul = 64.3C
- The internal pack temperature reached a maximum of 60.8C--22.8C above ambient--as a result of solar loading and internal heat produced by the ULM.
- Although steady state was not reached (due to ambient temperature fluctuations), the effects of transient heating appears to have taken between 130 to 140 minutes. This is due to the heating by the components as opposed to external solar loading.
- Apparently, moving of the pack disturbed the external thermocouple (TC80) causing it to give spurious readings after 250 minutes as seen in Figure 3.5. This is most likely a result of loose connections at the thermocouple connectors.
- The sudden jump in temperature at 30 minutes (for TC's 54, 56, 58, 60 and 74) is a result of the power switch being turned on. Temperature increases prior to 30 minutes are due only to the effect of solar radiation on the backpack.

The first 15 August 1983 test on the model was conducted in the environmental chamber at an ambient temperature of 48.8C. Observations resulting from this test are:

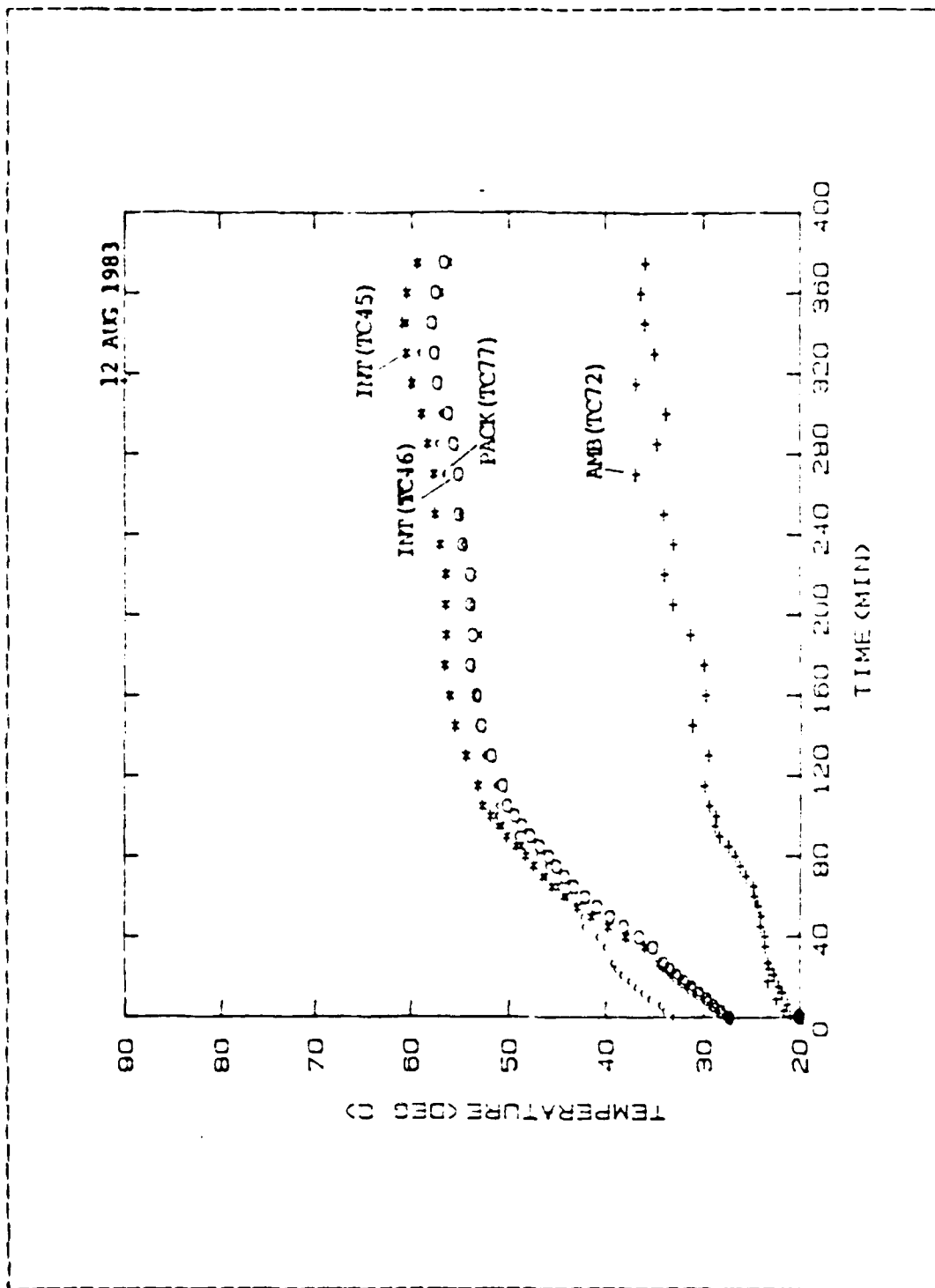


Figure 3.4 12 AUGUST 1983 - graph 1.

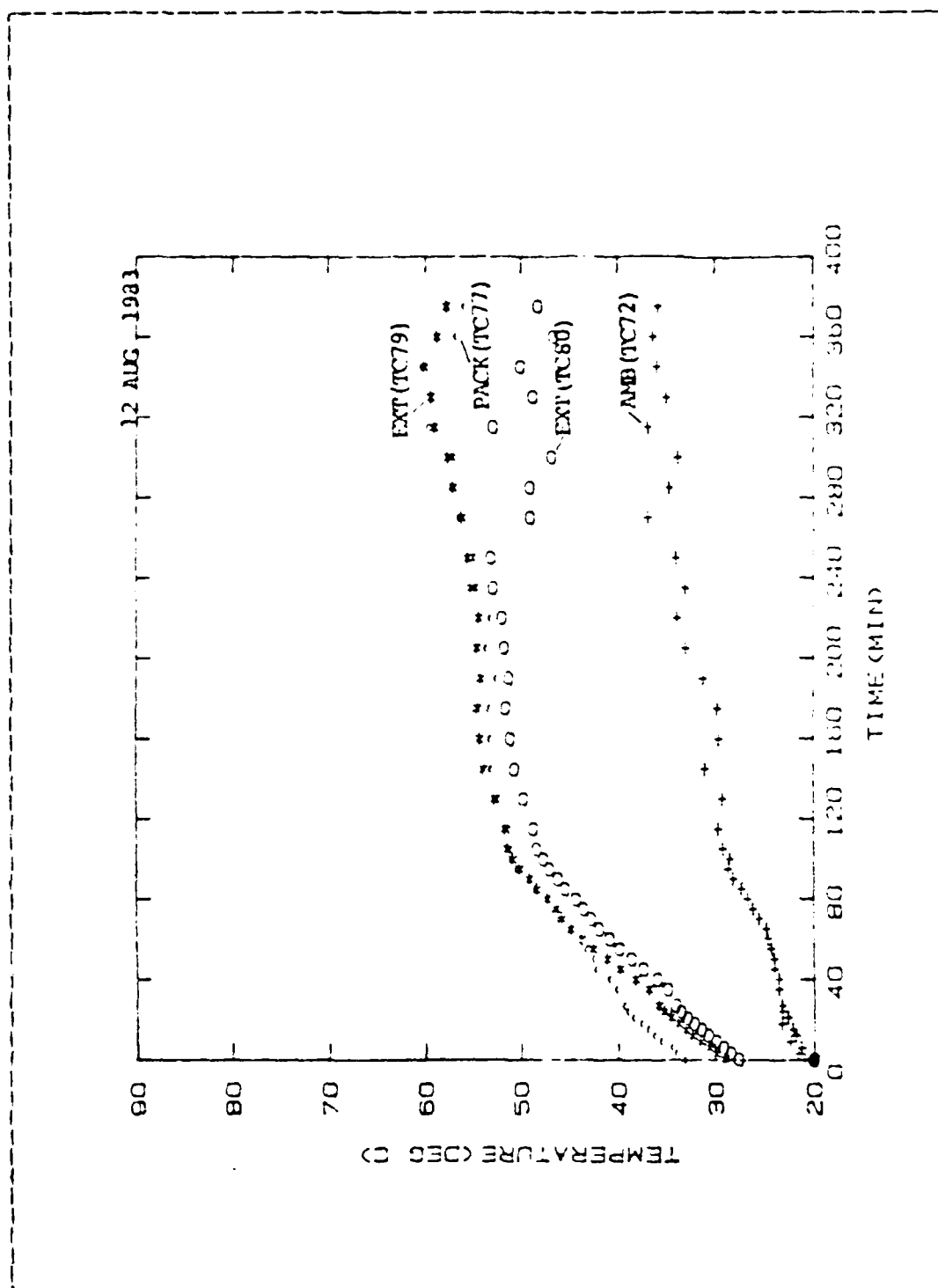


Figure 3.5 12 AUGUST 1983 _ graph 2.

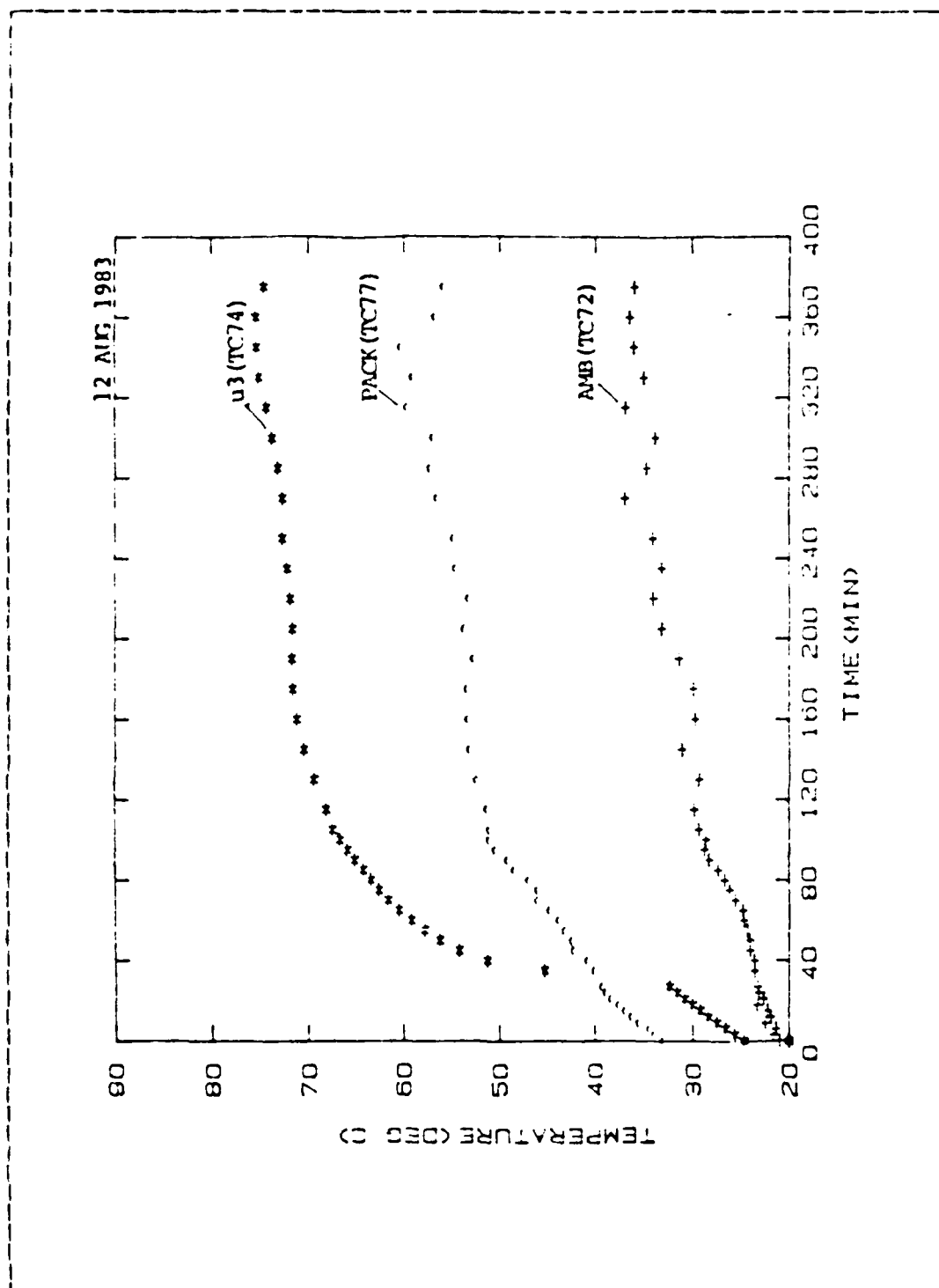


Figure 3.6 12 AUGUST 1983 - graph 3.

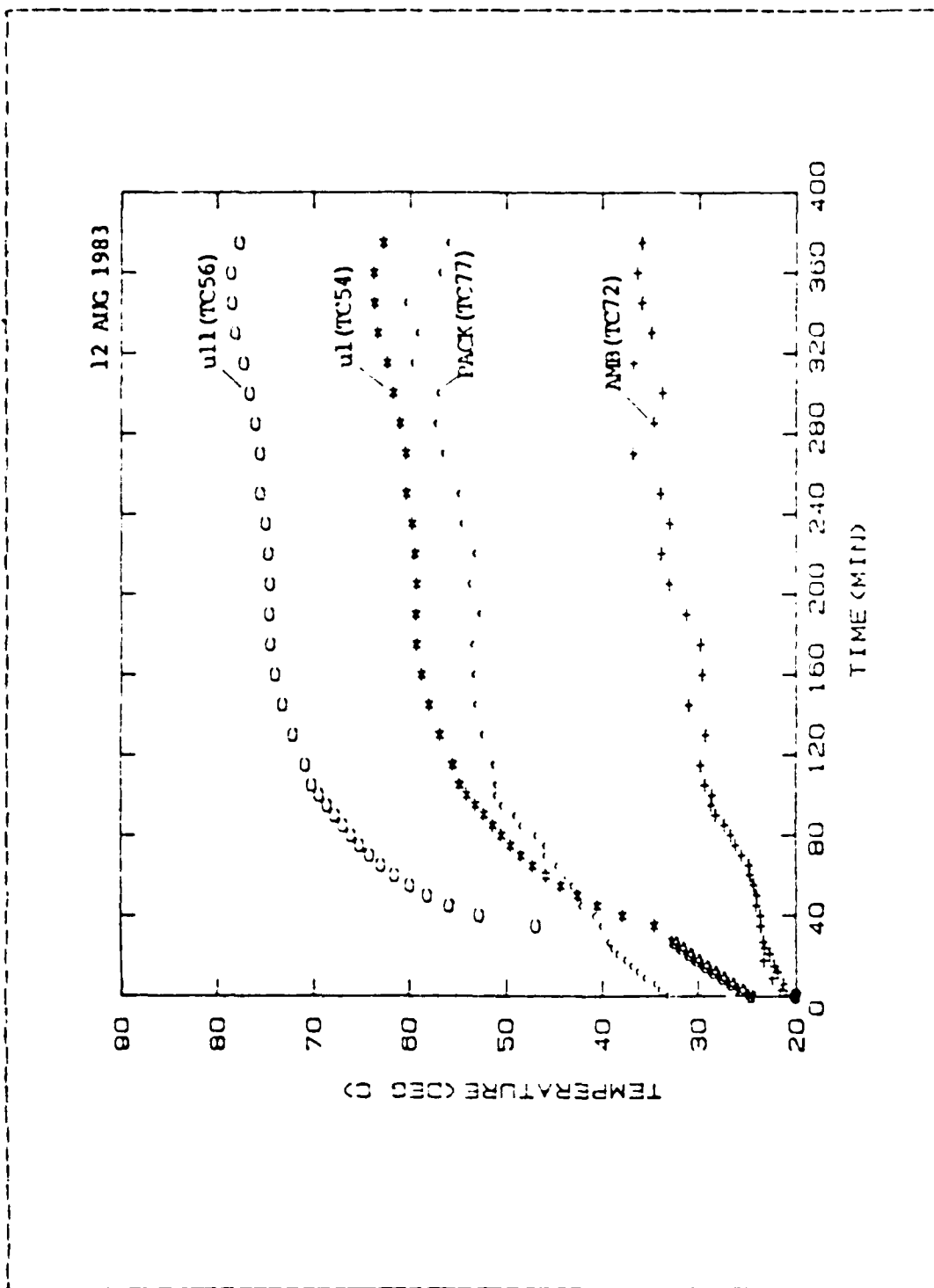


Figure 3.7 12 AUGUST 1983 _ graph 4.

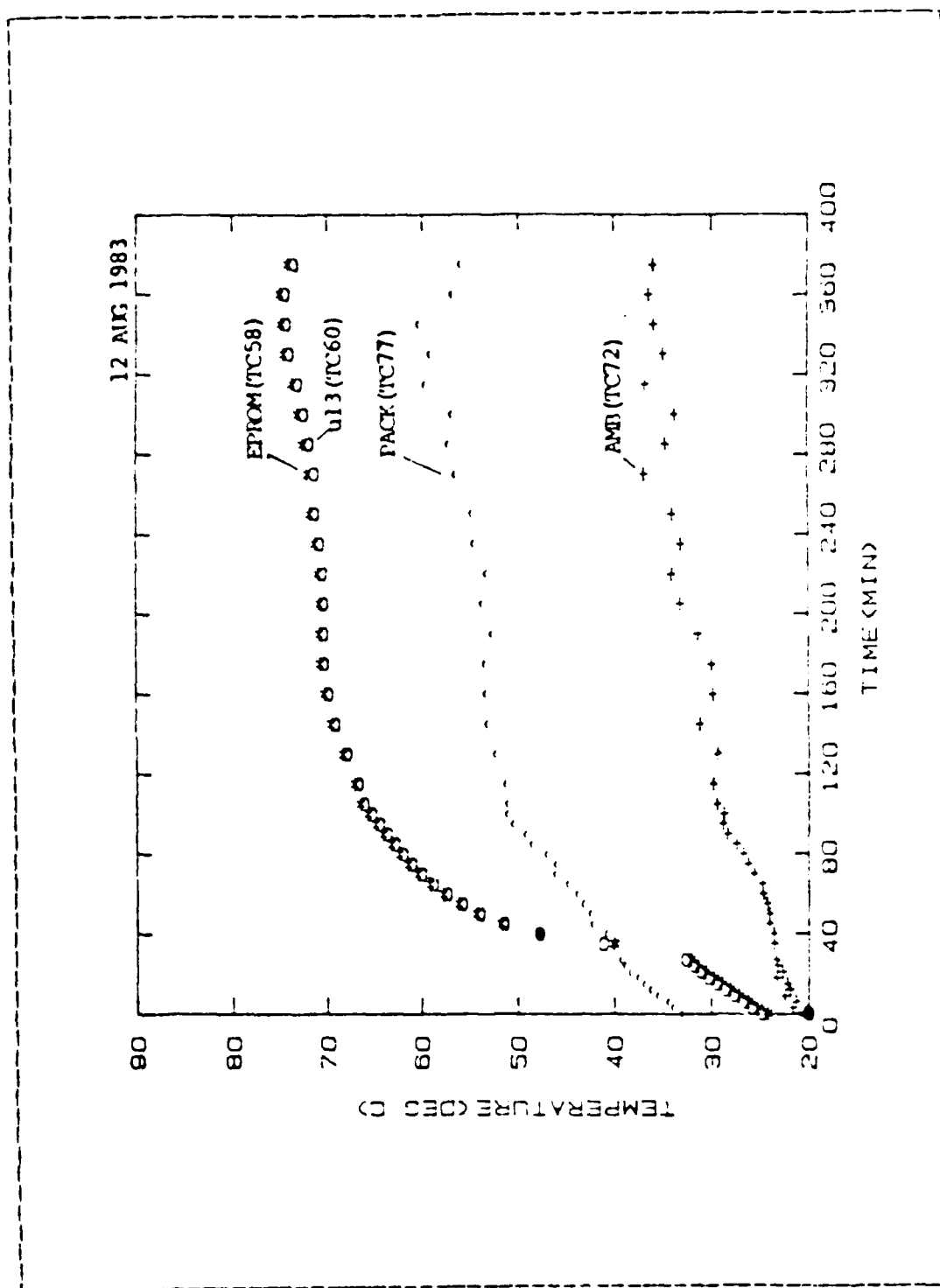


Figure 3.8 12 AUGUST 1983 - graph 5.

- None of the susceptible components reached its critical temperature of 85C.

- Max steady state temperatures achieved are shown in Figures 3.9 to 3.11 and are listed here as:

u11 = 76.11C
u3 = 66.80C
u13 = 77.54C
u1 = 84.58C

- As a result of internal heat produced by the ULM, the internal pack temperature reached a maximum of 54.8C--6C above ambient.
- Unexpected temperature fluctuations occurred at 45, 120, and 300 minutes on TC's 42, 64, 68 and 72. Since the only thermocouples experiencing these fluctuations were attached to powered components, this may have been caused by a power fluctuation of the power supply.

The second test of the model on 15 August 1983 was conducted again in the environmental chamber set this time to an ambient temperature of 37.7C. Observations from this test are:

- None of the susceptible components reached its critical temperature of 85C.
- Max steady state temperatures achieved are shown in Figures 3.12 to 3.14 and are listed here as:

u11 = 60.22C
u3 = 52.33C
u13 = 63.60C
u1 = 68.78C

- As a result of internal heat produced by the model, the internal pack temperature reached a maximum of 41.1C.
- Steady state was achieved between 80 and 120 minutes after power was applied.
- Unexpected temperature fluctuations occurred in TC's 53 and 68, between 5 and 15 minutes. These fluctuations cannot be explained.

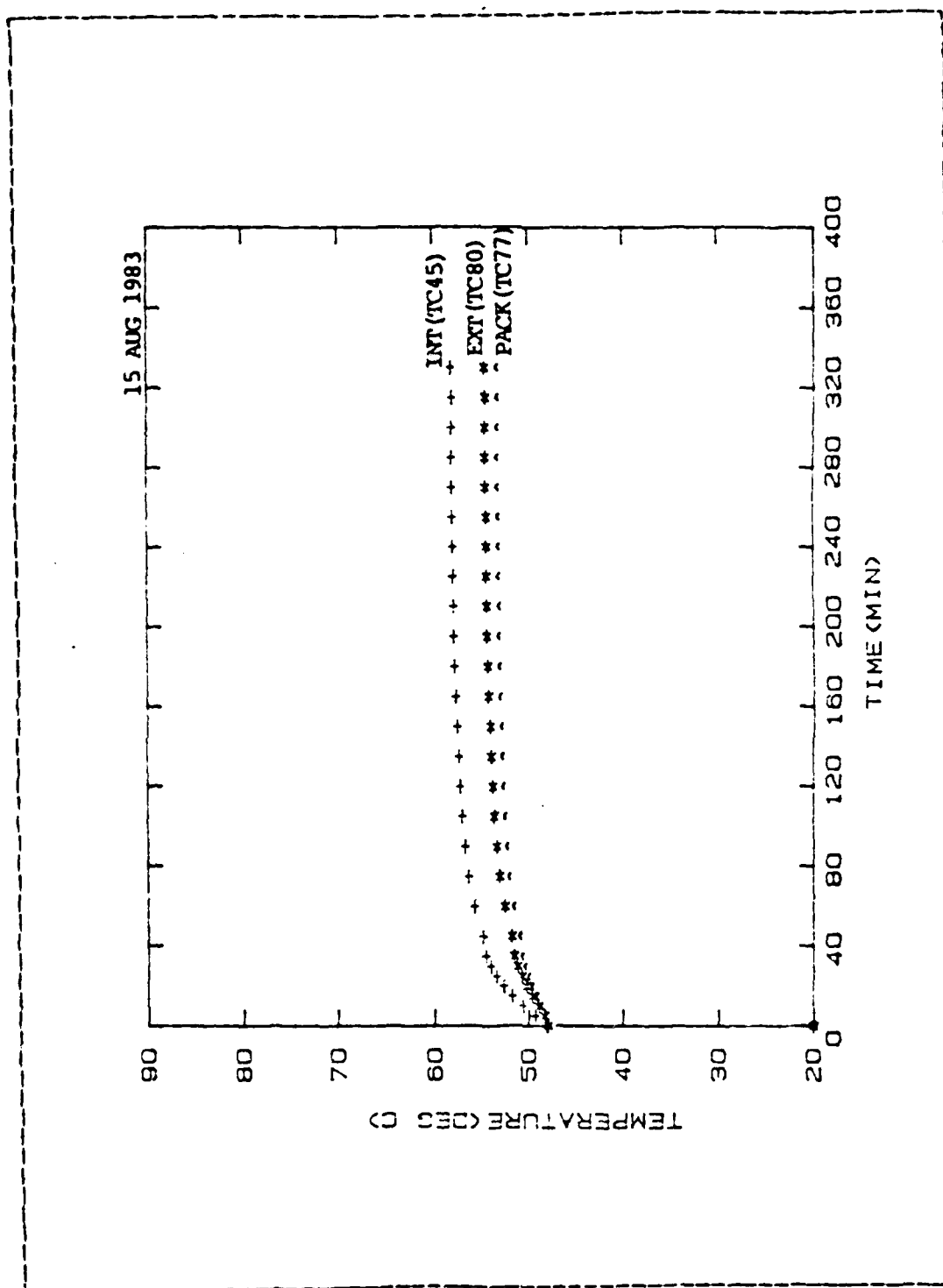


Figure 3.9 15 AUGUST 1983 (AMBIENT = 48.8C) - graph 1.

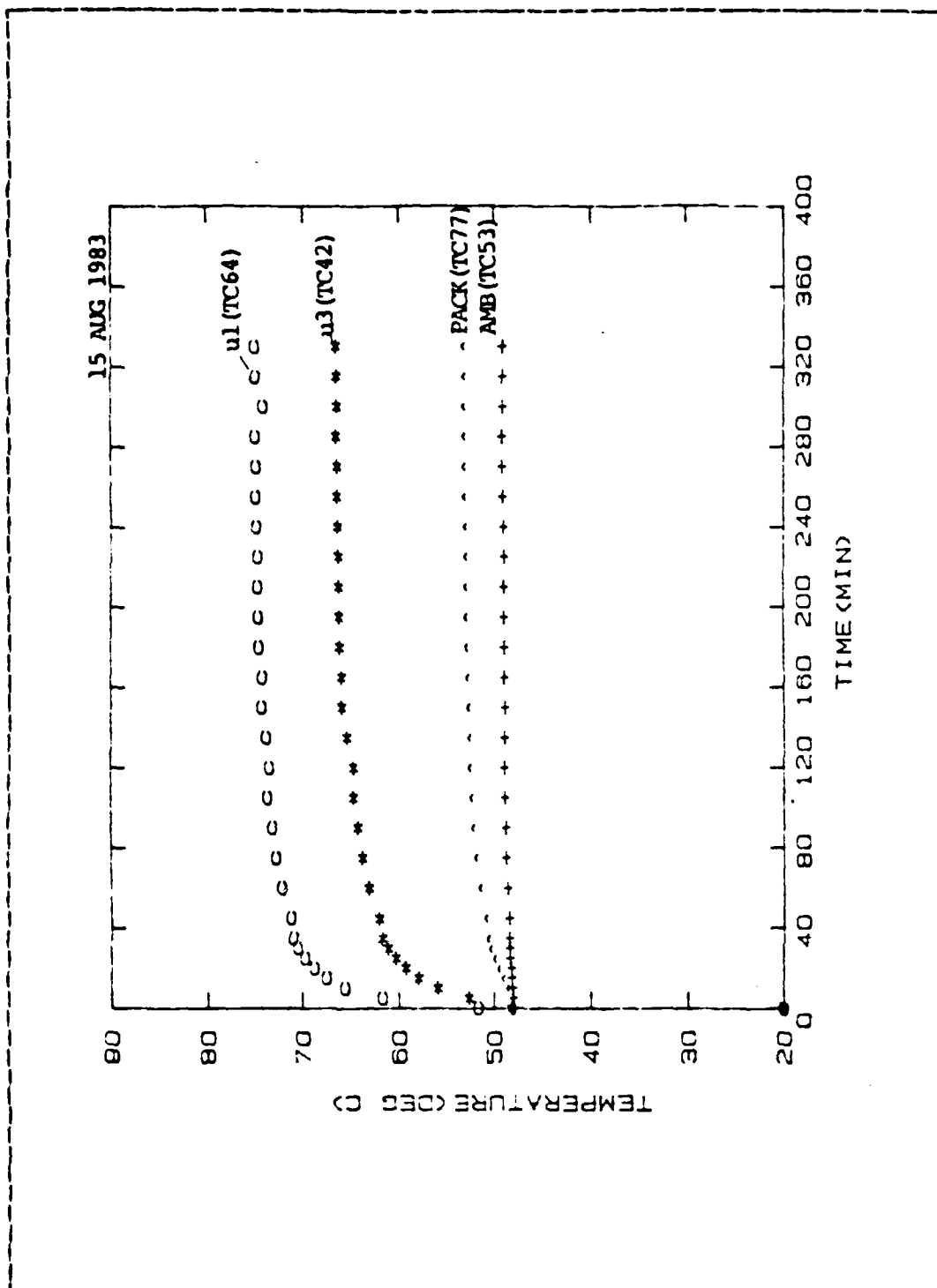


Figure 3.10 15 AUGUST 1983 (AMBIENT = 48.8C) - graph 2.

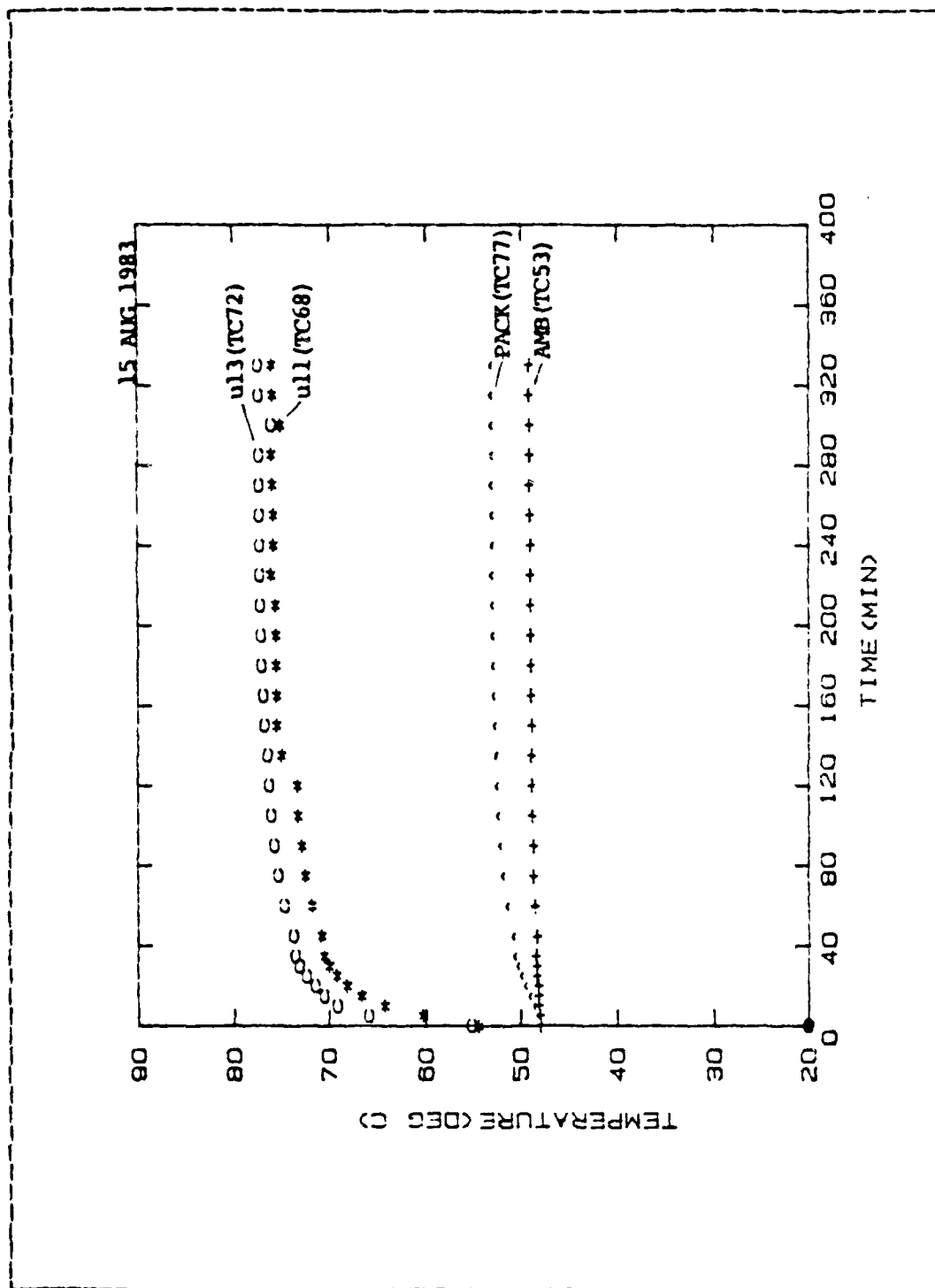


Figure 3.11 15 AUGUST 1983 (AMBIENT = 48.8C) - graph 3.

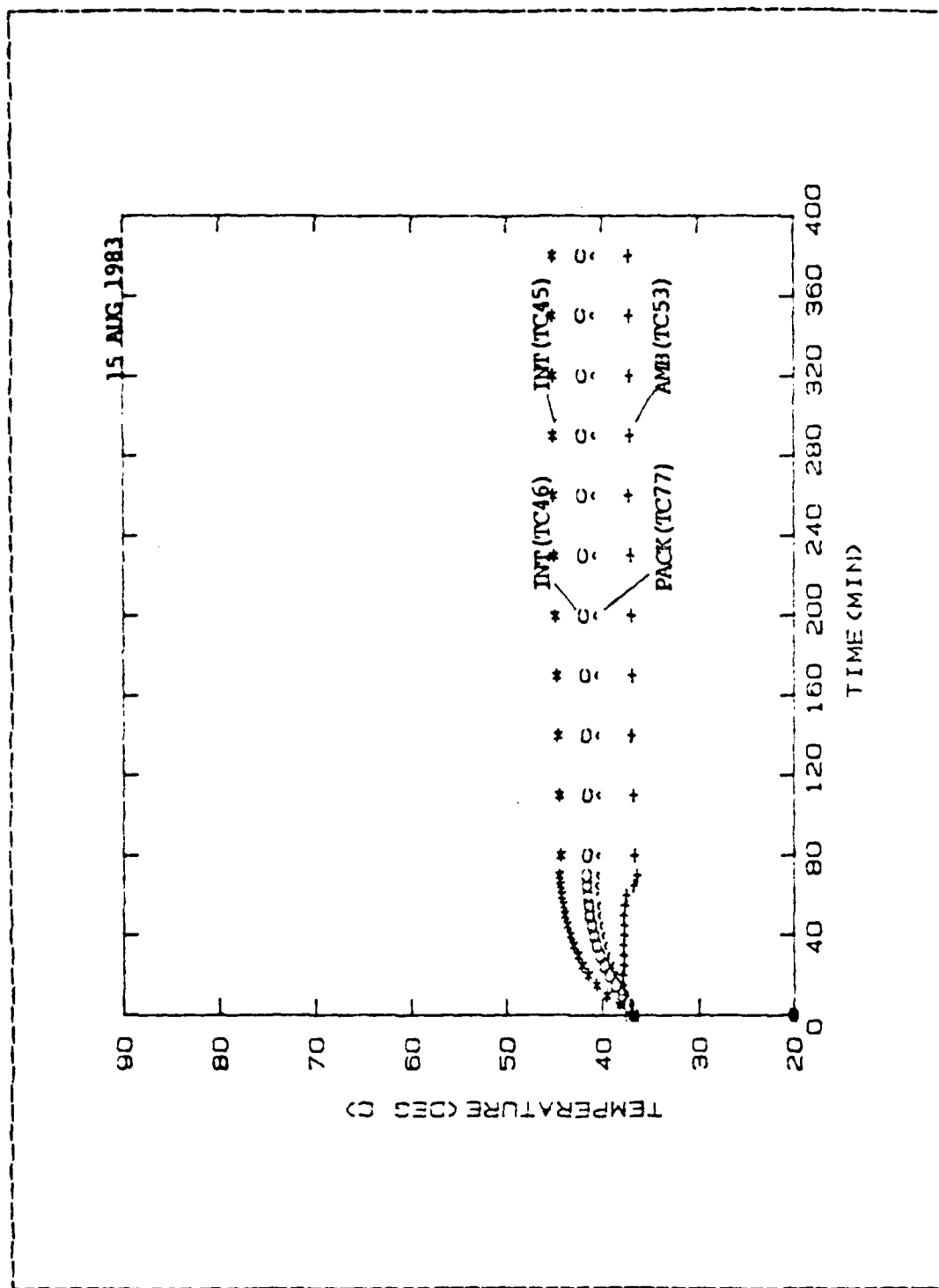


Figure 3.12 15 AUGUST 1983 (AMBIENT = 37.7C) - graph 1.

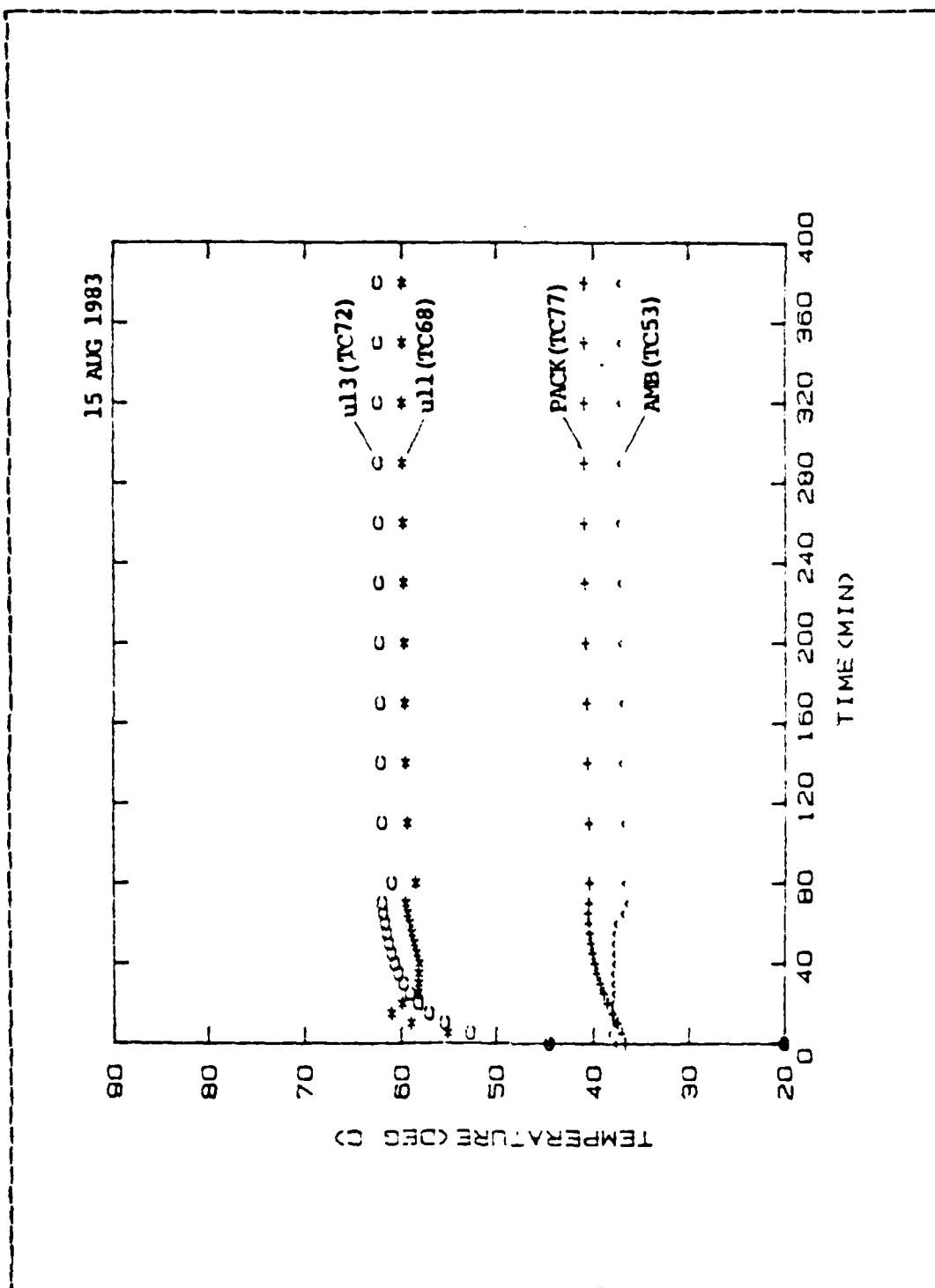


Figure 3.13 15 AUGUST 1983 (AMBIENT = 37.7C) - graph 2.

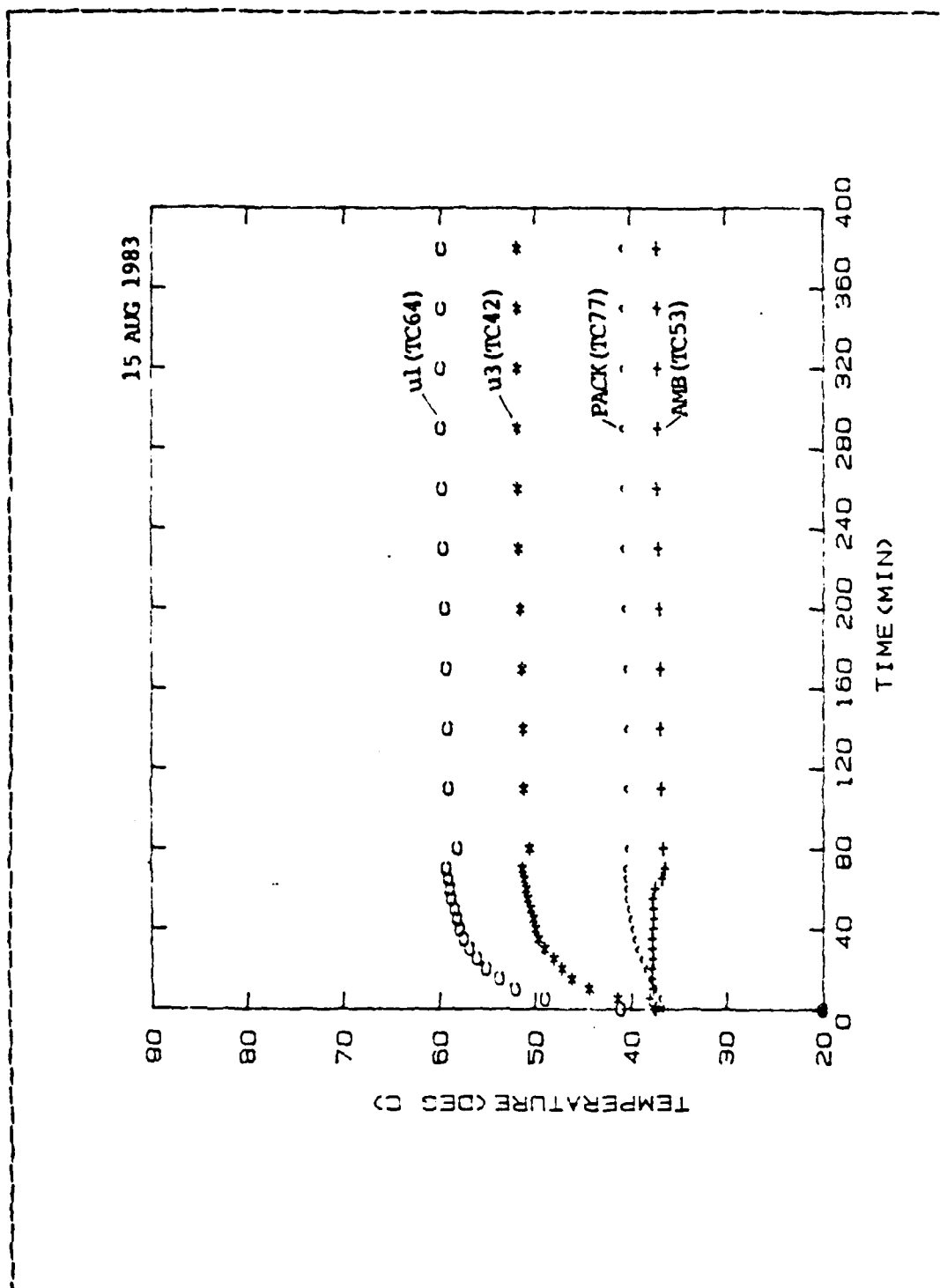


Figure 3.14 15 AUGUST 1983 (AMBIENT = 37.7C) - graph 3.

- Unexpected temperature fluctuations occurred in all thermocouples between 50 and 80 minutes. It appears that all the fluctuations lag slightly behind that of the ambient air fluctuation. An actual change in ambient air temperature would have this type of delayed response. Since the environmental chamber was not monitored continuously, the door may have inadvertently been opened, or there may have been a short loss of power to the heating system of the chamber.

B. DISCUSSION

The ULM and backpack will be subjected to ambient environments ranging typically from 21C to 38C during the warm summer season. Solar loading--typical of a Ft. Hunter Liggett summer day--could add 22C higher environmental temperatures within the backpack resulting in a higher stress experienced by the ULM.

Energy in the form of heat will naturally flow from a hot element to a colder one. The rate of heat flow (Q) is proportional to the temperature difference (ΔT) and inversely proportional to the thermal resistance (θ) of the medium through which the heat is flowing. This relationship is:

$$Q = (\Delta T) / \theta$$

In the ULM--as in most electronic equipment--most of the energy used to power the equipment is converted to heat, causing the equipment temperature to rise. The temperature will continue to rise unless the heat can be removed. In the ULM, the power input to the module is the

total energy that must be dissipated. In the case of the ULM, the ultimate sink for thermal energy is the air outside the backpack. Both the air inside the backpack and the backpack itself, can be considered local sinks through which all energy leaving the ULM must flow [Ref. 4].

There are three modes of heat transfer at work in most systems:

- Conduction refers to heat transfer across a medium resulting from kinetic energy interchange between molecules or by electron drift [Ref. 5]. Conduction can occur in a solid, liquid, or gas and is the only mode of heat transfer occurring in an opaque solid [Ref. 4].
- Convection heat transfer occurs at the interface between a solid and a fluid at a different temperature when fluid motion is present. The fluid of this analysis is air. Motion caused by the density differences associated with the temperature variation within the fluid is called natural convection. Motion caused by external methods is forced convection. In this analysis the only forced convection is when wind is present [Ref. 5].
- Radiation heat transfer refers to the energy emitted by matter in the form of electromagnetic waves. Given two surfaces at different temperatures, each will be emitting and exchanging thermal radiation. However, the net radiation exchange is in the direction of hot to cold and will continue until both surfaces are the same temperature. At this point the net radiation will be zero [Ref. 6]. The net radiation occurring between two bodies with similar surface material, is a function of the intensity which varies with the viewing direction between the emitting surfaces. Thus the energy transferred from one surface to another is a function of the area of the receiving surface "seen" by the emitting surface [Ref. 5].

The primary heat flow paths of this system are:

- From each component to the ULM case via convection and conduction.

- From ULM case to backpack by convection through the air, by conduction through the backpack frame, and by radiation.
- From backpack to ambient air via forced and natural convection, and radiation.

Because of the geometric positioning of the components, radiation was not considered as playing a very significant role in the component to ULM case heat flow path. The dissipating elements are flat DIP devices whose sides make up a small proportion of emitting surface. The greatest surface area is the top of each component. When assembled, each of these surfaces is facing another dissipating surface. This would have an effect of heating the lower temperature device, but as both are power dissipators, the net effect in terms of energy dissipation would be negligible.

Natural convection and conduction would be the primary heat transfer modes of energy transfer from the component to the air. Since the ULM was hermetically sealed, the only fluid motion would be caused by natural convection. The dense packing of the components leaves little room for temperature gradients to occur between components on the same board. The space between the boards and the top surfaces of the components vary with the component. Some components would act as barriers to air flow resulting from adjacent components. Unfortunately, all high power dissipating components are clustered at one end of the ULM.

Additionally, the hot components of the I/O board directly face the hot components of the CPU board. Since the air is being heated from two directions, the cooling effect of the air on the surface of each component is reduced. Thus, due to the geometric configuration and high concentration of high power dissipators, it is postulated that much of the advantage in cooling achieved by natural convection is offset by the dual heating effect. This would leave conduction as the dominant heat transfer mode within the ULM.

Conduction within the ULM will occur from component to air to the case, and component to board to the case. Since the boards are separated from the case by electrically insulating gaskets, most of the conduction will take place from boards and components to the air--then to the case. With the available data, however, it is impossible to quantify how much heat is conducted by the boards to the case compared to conduction from the components to the case.

Ideally all thermal paths with their individual resistances would be calculated. However, the complexity of this device and amount of instrumentation required for this type of analysis made such a task impractical. It would have required calculating not only the path of the energy from each component to the ultimate sink, but also

the effect each of the other components would have at each temperature along the path. Even if the device could be instrumented to determine all of these temperatures, the individual power dissipating rates for each component of the actual ULM would have to be available. This data was not available. Unfortunately there is little correlation between the behavior and resistances of IC components and the resistors used to model the components. This is because power dissipation in the IC components is frequency dependent and not based solely on voltage supplied to and the resistance of the component. This is the case for the model, which is made of resistors having a fixed value. Thus little correlation existed between the actual component and its model, in terms of individual power dissipation. Knowing the total dissipation of the ULM enabled calculating an equivalent thermal resistance from the internal backpack air to the ambient air shown in Figure 3.15. These calculations are based on the following assumptions:

- The temperature measured inside the backpack is assumed to be representative of the average value of the air within the backpack.
- Heat dissipated by the backpack frame directly to the ambient air is assumed to be negligible compared to the heat dissipated by the internal backpack air through the canvas to the ambient air.

Using data from the environmental chamber on 13, 14, 15 August, 1983, and the relation:

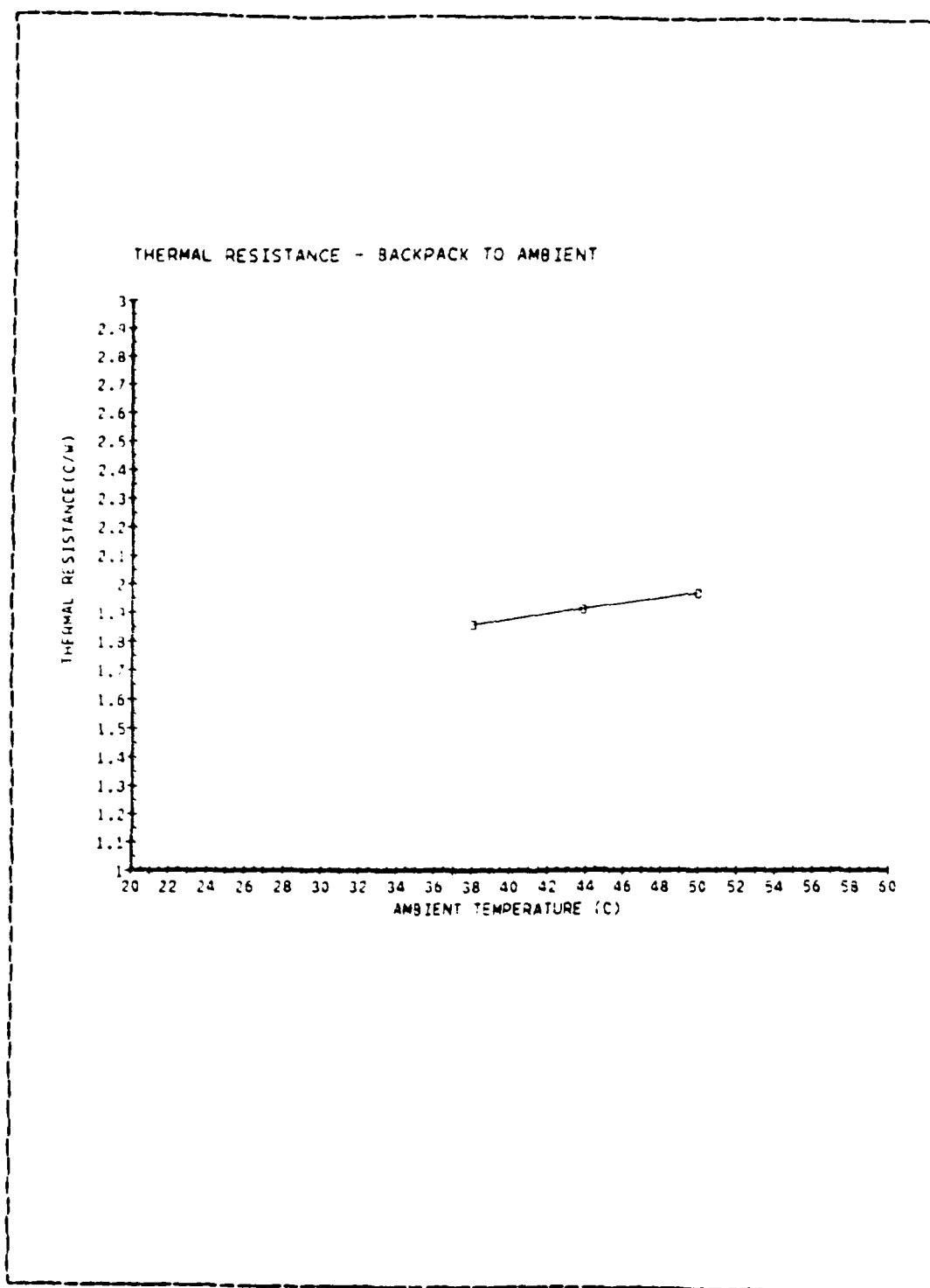


Figure 3.15 THERMAL RESISTANCE OF PACK AIR TO AMBIENT.

$$Q = \theta/\Delta T$$

Theta was calculated as 1.86 C/W for the test of 12 Aug 83. Therefore, since the total heat within the pack was the sum of the ULM load and the solar load, the solar load was calculated as 29.67 watts. This is as if in the absence of solar loading, the ULM--at 8 watts--was joined in the backpack by an additional unit of 30 watts. This is a very significant additional thermal stress

C. CONCLUSION

Operating under typical power consumption rates (approximately 8 watts) under design environmental conditions of Ft. Hunter Liggett in the summer, all internal components were measured to be below their specified critical temperatures of 85C or higher. The design conditions meant here are:

- An environmental temperature range of 21C to 38C (70F to 100F)
- The ULM mounted in a backpack
- No additional internal heat sources
- The backpack in direct sunlight
- No wind.

However, operating under these conditions causes several of the components, whose critical temperatures are 85C, to be within 5 to 10C of that limit. Therefore, any slight increase in power over 8 watts, or increase in ambient

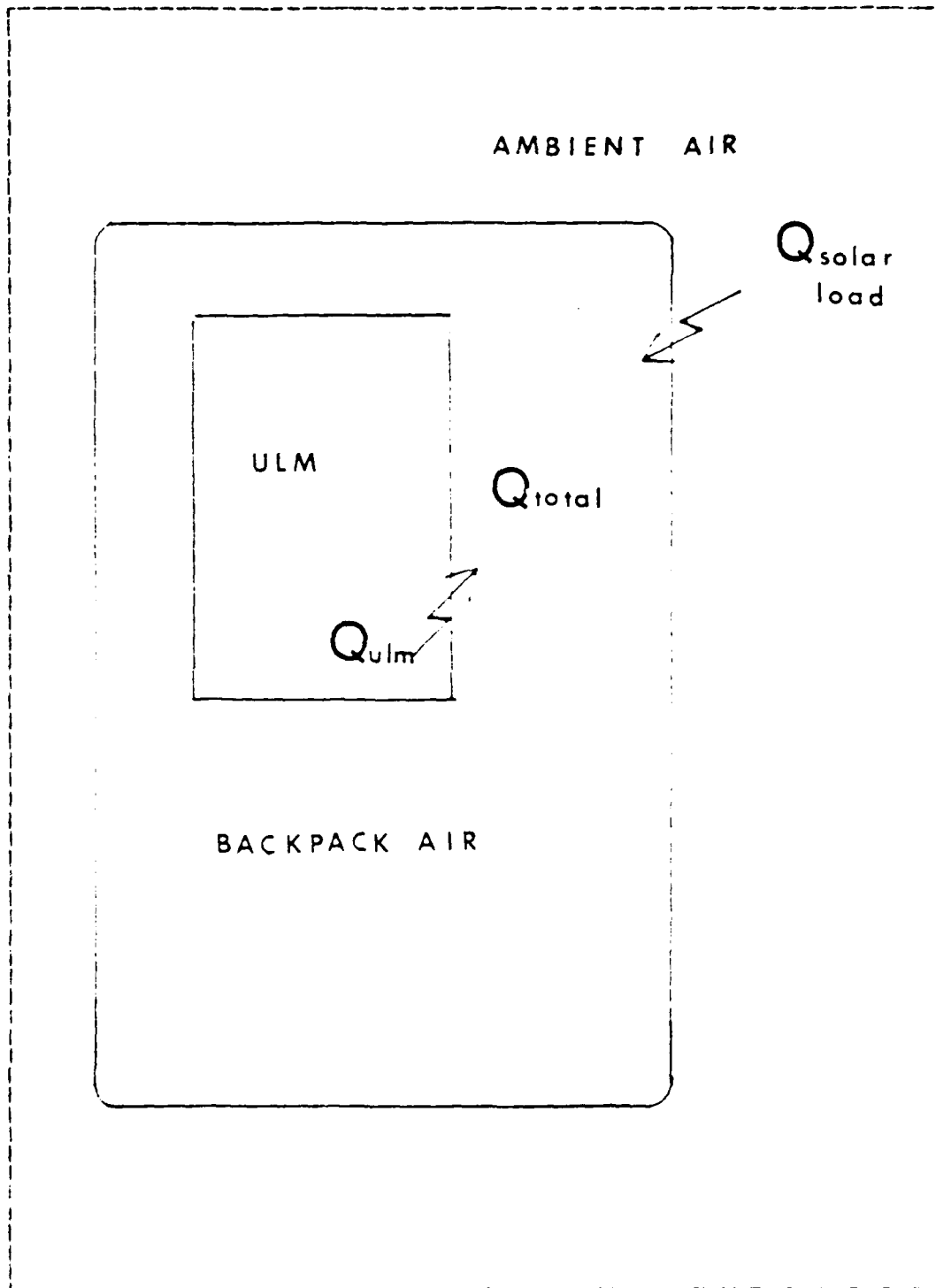


Figure 3.16 ENERGY BALANCE ON THE BACKPACK.

temperature above 38C, could cause one or more of the components to exceed specifications. Then reliability of the system could not be predicted, and would be substantially decreased. Conversely, the absence of direct sunlight and/or the addition of wind would have a beneficial effect on the ULM by decreasing the thermal stress on the unit.

APPENDIX A
EQUIPMENT LIST

The following is a list of the equipment used for this analysis:

- Thermocouples were made of copper-constantan, 30 gauge, teflon coated thermocouple wire.
- The HP3054A Automated Data Acquisition System was used for data acquisition which consists of:
 - HP3497 Data Acquisition Control Unit
 - HP3456 Digital Voltmeter for obtaining data from the thermocouples
- The HP9826 Desktop computer was used to control data acquisition, storage of data, computation and display of data.
- The Lambda 60 volt power supply was used to provide power to the ULM and model.
- A Controlled Acoustic Environmental Chamber manufactured by Industrial Acoustics Company Inc. was used for simulating ambient temperatures up to 48.8C (120F).

APPENDIX B

THERMOCOUPLE CALIBRATION

The following is a list of equipment used during the calibration of the thermocouples:

- Rosemount Engineering Model 920a Commutating Bridge
- Rosemount Model 162 Platinum Resistance Temperature Standard
- HP3054 Data Acquisition System
- HP9826 Desktop Computer

A computer program listed on page 62 was written for the HP9826 to:

- Read emf values from the thermocouples
- Store the emf values in a data file
- Convert the emf values to temperatures based on a reference relative to platinum at 0C.
- Compare these temperatures to temperatures obtained from the platinum resistance standard.

A second program was written to fit a second degree polynomial to the comparison above and for obtaining coefficients to apply to each thermocouple. This program is listed on page 63.

The thermocouples and the platinum resistance standard were placed in the calibration bath. The temperature of the bath was cycled from 10C to 100C and back to 10C. Temperature measurements were taken at 20 degree increments

ascending and descending the scale. Coefficients correcting the thermocouple temperatures to the standard temperatures were calculated and listed on pages 64-67.

```

100 FILE NAME: CAL
110 REVISED: May 20, 1980
120 COM /C1/ /C1/
130 DIM Enf(39), T(39), Delta(39)
140 DATA 0.1008E091, 25727.94369, -7.67345E295, 78025045.81
150 DATA -9247486589.6, 97688E+11, -2.60192E+13, 2.94078E+14
160 READ C1=)
170 PRINTER IS 701
180 BEEP
190 INPUT "ENTER MONTH, DATE AND TIME (MM:DD:HH:MM:SS)": Dates
200 OUTPUT 709:"TD":Dates
210 OUTPUT 709:"TD"
220 ENTER 704:Dates
230 PRINT USING "12X, ""Month, date and time: """, 140":Dates
240 BEEP
250 INPUT "GIVE A NAME FOR DATA FILE": D_files
260 CREATE BDAT D_files.30
270 ASSIGN #File TO D_files
280 J=0
290 Repeat: !
300 J=J+1
310 BEEP
320 INPUT "ENTER BATH TEMPERATURE (DEG F)": T_bath
330 PRINT " "
340 PRINT USING "12X, ""Data set number   = """, J, 0, "10
350 PRINT USING "12X, ""Bath temperature   = """, J, 0, 0, " "" (Deg F) """, T_bath
360 OUTPUT 704:"AR AF40 AL79"
370 OUTPUT 722:"F1 R1 T1 Z1 FL1"
380 FOR I=0 TO 39
390 OUTPUT 709:"AS SA"
400 ENTER 722:Enf(I)
410 T(I)=FNtsev(Enf(I))
411 Delta(I)=T_bath-T(I)
420 NEXT I
430 PRINT USING "12X, 5(50.00, 2X), 12X)": T(=)
431 PRINT " "
432 PRINT USING "12X, ""DELTA S: ""
433 PRINT USING "12X, 5(50.00, 2X), 12X)": Delta(=)
440 OUTPUT #File: T_bath, T(=)
450 BEEP
460 INPUT "ARE YOU TAKING MORE DATA (Y=1, N=0)": Go_on
470 IF Go_on=0 THEN Repeat
480 BEEP
490 PRINT " "
500 PRINT USING "12X, 00, "" Runs were stored in file """, 140": D_files
510 END
520 DEF FNtsev(V)
530 COM /C1/ /C1/
540 T=0
550 FOR I=0 TO 7
560 T=T+(I)*V
570 NEXT I
580 RETURN T+1.2E30
590 ENDEF

```

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```

1  * FILE NAME:COEF.CAL
2  * REVISED:18 MAY 1981
3  DIM Ent(39),T(39),Delta(39),Sx(39),Sy(39),Sx2(39),Sx3(39),Sx4(39),Sxy(39)
4  DIM Sx2y(39),Det(39),Det0(49),Det1(39),Det2(39),A0(39),A1(39),A2(39),v(39)
10  BEEP
20  INPUT "ENTER THE FILE NAME",D_files
30  ASSIGN #File TO D_files
31  CREATE BDAT "COE".20
32  ASSIGN #File2 TO "COE"
40  BEEP
50  INPUT "ENTER NUMBER OF RUNS STORED",Nrun
60  FOR I=0 TO 39
70  Sx(I)=0
80  Sx2(I)=0
90  Sx3(I)=0
100 Sx4(I)=0
110 Sy(I)=0
120 Sxy(I)=0
130 Sx2y(I)=0
140 NEXT I
150 FOR I=1 TO Nrun
160 ENTER #File:T_bath,T(+)
170 FOR J=0 TO 39
180 D(J)=T_bath-T(J)
190 Sx(J)=Sx(J)+T(J)
200 Sx2(J)=Sx2(J)+T(J)^2
210 Sx3(J)=Sx3(J)+T(J)^3
220 Sx4(J)=Sx4(J)+T(J)^4
230 Sy(J)=Sy(J)+D(J)
240 Sxy(J)=Sxy(J)+D(J)+T(J)
250 Sx2y(J)=Sx2y(J)+D(J)+T(J)^2
260 NEXT J
270 NEXT I
280 PRINT "          T/C          A0          A1          A2"
290 PRINT " "
300 FOR J=0 TO 39
310 Det(J)=40*Sx2(J)+Sx4(J)+Sx(J)*Sx3(J)+Sx2(J)*2-Sx2(J)*2-Sx(J)*2-Sx4(J)-40*S
320 x(J)^2
330 De=Sxy(J)+Sx2(J)+Sx4(J)+Sx(J)*Sx3(J)+Sx2y(J)+Sxy(J)+Sx3(J)+Sx2(J)
340 Det0(J)=De-Sx2(J)*2-Sx2y(J)-Sx(J)*Sxy(J)+Sx4(J)+Sxy(J)+Sx3(J)*2
350 De=40*Sxy(J)+Sx4(J)+Sxy(J)+Sx3(J)+Sx2(J)+Sx2(J)+Sx2y(J)+Sx(J)
360 Det1(J)=De-Sx2(J)*2-Sxy(J)-Sx(J)*Sx3(J)+Sx4(J)+40*Sx(J)+Sx2y(J)
370 De=40*Sx3(J)+Sx2y(J)+Sx(J)*Sxy(J)+Sx2(J)+Sx(J)*Sx3(J)+Sxy(J)
380 Det2(J)=De-Sx2(J)*2-Sxy(J)-Sx(J)*2-Sx2y(J)-40*Sx3(J)+Sxy(J)
390 A0(J)=Det0(J)/Det(J)
400 A1(J)=Det1(J)/Det(J)
410 A2(J)=Det2(J)/Det(J)
420 PRINT USING "14x,20,4x,1(CS,6D,4X)":J+1,A0(J),A1(J),A2(J)
430 OUTPUT #File2:A0(J),A1(J),A2(J)
440 NEXT J
450 END

```

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EXPONENT	COEFFICIENT	T/C=	41	EXPONENT	COEFFICIENT	T/C=	47
0	-3.1930275E-01			0	-2.0144173E-01		
1	1.0128575E+00			1	1.0087372E+00		
2	-5.4818475E-05			2	-3.5634842E-05		
EXPONENT	COEFFICIENT	T/C=	42	EXPONENT	COEFFICIENT	T/C=	48
0	-2.2522528E-01			0	-2.8066019E-01		
1	1.0107620E+00			1	1.0104503E+00		
2	-4.5712065E-05			2	-4.4520679E-05		
EXPONENT	COEFFICIENT	T/C=	43	EXPONENT	COEFFICIENT	T/C=	49
0	-1.9938344E-01			0	-3.0628157E-01		
1	1.0095769E+00			1	1.0108137E+00		
2	-4.1260696E-05			2	-4.5446338E-05		
EXPONENT	COEFFICIENT	T/C=	44	EXPONENT	COEFFICIENT	T/C=	50
0	-2.4667796E-01			0	-2.7662537E-01		
1	1.0108583E+00			1	1.0102160E+00		
2	-4.6423785E-05			2	-4.2556286E-05		
EXPONENT	COEFFICIENT	T/C=	45	EXPONENT	COEFFICIENT	T/C=	51
0	-2.5058039E-01			0	-2.4360369E-01		
1	1.0104461E+00			1	1.0102052E+00		
2	-4.3850226E-05			2	-4.5606545E-05		
EXPONENT	COEFFICIENT	T/C=	46	EXPONENT	COEFFICIENT	T/C=	52
0	-1.4662748E-01			0	-2.7754513E-01		
1	1.0081341E+00			1	1.0100960E+00		
2	-3.3403832E-05			2	-4.4413257E-05		

EXPONENT	COEFFICIENT	T/C=	53	EXPONENT	COEFFICIENT	T/C=	59
0	-3.5887496E-01			0	-3.9258228E-01		
1	1.0114225E+00			1	1.0109995E+00		
2	-4.7818694E-05			2	-4.6366880E-05		
EXPONENT	COEFFICIENT	T/C=	54	EXPONENT	COEFFICIENT	T/C=	60
0	-3.2936623E-01			0	-2.9769225E-01		
1	1.0102503E+00			1	1.0095916E+00		
2	-4.3399839E-05			2	-4.1222481E-05		
EXPONENT	COEFFICIENT	T/C=	55	EXPONENT	COEFFICIENT	T/C=	61
0	-3.5742917E-01			0	-2.7987174E-01		
1	1.0111652E+00			1	1.0121568E+00		
2	-4.7246171E-05			2	-4.9924368E-05		
EXPONENT	COEFFICIENT	T/C=	56	EXPONENT	COEFFICIENT	T/C=	62
0	-4.1638880E-01			0	-1.9282761E-01		
1	1.0117568E+00			1	1.0102605E+00		
2	-4.8533907E-05			2	-4.2767110E-05		
EXPONENT	COEFFICIENT	T/C=	57	EXPONENT	COEFFICIENT	T/C=	63
0	-3.6276984E-01			0	-2.1019688E-01		
1	1.0105931E+00			1	1.0103867E+00		
2	-4.4865618E-05			2	-4.4603609E-05		
EXPONENT	COEFFICIENT	T/C=	58	EXPONENT	COEFFICIENT	T/C=	64
0	-3.3989581E-01			0	-2.4817587E-01		
1	1.0102587E+00			1	1.0112909E+00		
2	-4.4930951E-05			2	-4.8233817E-05		

EXPONENT	COEFFICIENT	T/C=	65	EXPONENT	COEFFICIENT	T/C=	71
0	-1.9101588E-01			0	-3.4055123E-01		
1	1.0104827E+00			1	1.0121429E+00		
2	-4.5500415E-05			2	-4.9454810E-05		
EXPONENT	COEFFICIENT	T/C=	66	EXPONENT	COEFFICIENT	T/C=	72
0	-2.6448185E-01			0	-2.2716454E-01		
1	1.0116511E+00			1	1.0104838E+00		
2	-5.0080800E-05			2	-4.5364118E-05		
EXPONENT	COEFFICIENT	T/C=	67	EXPONENT	COEFFICIENT	T/C=	73
0	-1.7570321E-01			0	-3.4035121E-01		
1	1.0100325E+00			1	1.0119056E+00		
2	-4.4527871E-05			2	-4.9277126E-05		
EXPONENT	COEFFICIENT	T/C=	68	EXPONENT	COEFFICIENT	T/C=	74
0	-2.7670041E-01			0	-3.3760097E-01		
1	1.0119687E+00			1	1.0126166E+00		
2	-5.0293806E-05			2	-5.3815004E-05		
EXPONENT	COEFFICIENT	T/C=	69	EXPONENT	COEFFICIENT	T/C=	75
0	-3.3189622E-01			0	-3.5448472E-01		
1	1.0129848E+00			1	1.0124541E+00		
2	-5.4476114E-05			2	-5.0742084E-05		
EXPONENT	COEFFICIENT	T/C=	70	EXPONENT	COEFFICIENT	T/C=	76
0	-2.3237513E-01			0	-3.4015128E-01		
1	1.0108945E+00			1	1.0118546E+00		
2	-4.6776910E-05			2	-4.8928220E-05		

EXPONENT	COEFFICIENT	T/C=	77
0	-2.824040E-01		
1	1.0108175E+00		
2	-4.7151498E-05		

EXPONENT	COEFFICIENT	T/C=	78
0	-3.3900080E-01		
1	1.0117118E+00		
2	-4.8660568E-05		

EXPONENT	COEFFICIENT	T/C=	79
0	-3.2247594E-01		
1	1.0114324E+00		
2	-4.8182073E-05		

EXPONENT	COEFFICIENT	T/C=	80
0	-2.6107879E-01		
1	1.0098416E+00		
2	-4.0564349E-05		

APPENDIX C

PROGRAM LISTING

```

10  REM
11  VERSION 25 JULY 1987
12  THIS IS A MODIFICATION OF A PROGRAM WRITTEN BY A. WANNIARACHCHI FOR GENER
13  AL USE ON THE 480854
14  DATA ACQUISITION SYSTEM. MODIFICATIONS DONE BY H. KEEBLER FOR TESTING ON
15  THE
16  REM
17  DIM C(40),B(39),D(39),C(39)
18  DIM Em(39),T(39),Enf(39)
19  ASSIGN #Coe TO "COE"
20  FOR I=0 TO 39
21  ENTER #Coe:AC(I),B(I),C(I)
22  NEXT I
23  DATA 0.10086091,25727.94364,-777245.2295,79025595.81
105 DATA -9247486589.6,37688E+11,-2.66132E+13,0.34073E+14
106 READ D(0)
107 BEEP
108 PRINTER IS 701
109 CLEAR 705
110 INPUT "ENTER RESISTOR VOLTAGE".RV
111 INPUT "ENTER LOAD VOLTAGE".LV
112 Amp=RV/2.0
113 Pow=Amp*LV
114 PRINT "RESISTOR VOLTAGE="RV;"VOLTS"
115 PRINT "LOAD VOLTAGE="LV;"VOLTS"
116 PRINT "CURRENT="Amp;"AMPS"
117 PRINT "POWER="Pow;"WATTS"
118 INPUT "ENTER MONTH, DATE, AND TIME (MM:DD:HH:MM:SS)".Times
119 OUTPUT 709:"TD":Times
120 BEEP
121 INPUT "ENTER INPUT MODE(1=7054A-AUTO,2=FILE,3=MANUAL)".In
122 IF In=2 THEN
123 BEEP
124 INPUT "ENTER NAME OF EXISTING DATA FILE".Oldfiles
125 PRINT USING "0X;" "THESE RESULTS ARE FROM DATA FILE";Oldfiles
126 ASSIGN #File TO Oldfiles
127 END IF
128 IF In=1 OR In=3 THEN
129 BEEP
130 INPUT "NEW DATA FILE NAME?".Newfiles
131 CREATE BDATA Newfiles.30
132 ASSIGN #File TO Newfiles
133 INPUT "Enter number of samples".It
134 INPUT "ENTER WAIT TIME IN SEC".Time
135 END IF
136 BEEP
137 J=0
138 OUTPUT 702:"AR AF40 AL70"
139 OUTPUT 702:"F1 R1 T1 Z1 FL1"
140 J=J+1
141 IF In=1 OR In=3 THEN
142 READ TEMP OF BOX WALL(INSIDE)
143 PRINT ""
144 PRINT "INSIDE BOX WALL TEMP"
145 FOR I=0 TO 9
146 OUTPUT 709:"AS SA"
147 ENTER 722:Em(I)
148 IF I<4 THEN 400
149 IF I>5 THEN 400
150 IF Em(I)<.00001 THEN 400

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395 CALL Tvsu(Emf(I),Emf(I))
396 It=Emf(I)
397 T(I)=Fntem(T,I)
398 PRINT T(I),I+41.0
399 NEXT I
400 PRINT "INTERNAL AIR TEMP"
410 READ AIR TEMP MODEL
420 FOR I=0 TO 11
430 OUTPUT 709:"AS SA"
440 ENTER 722:Emf(I)
441 IF Emf(I)<.0001 THEN 450
442 CALL Tvsu(Emf(I),Emf(I))
443 It=Emf(I)
444 T(I)=Fntem(T,I)
445 PRINT T(I),I+41.0
450 NEXT I
451 PRINT " "
452 PRINT "ULN 011,011,010-EPROM/CHIP"
454 FOR ACTUAL
455 FOR I=0 TO 19
456 OUTPUT 709:"AS SA"
457 ENTER 722:Emf(I)
458 IF Emf(I)<.00001 THEN 464
459 CALL Tvsu(Emf(I),Emf(I))
460 It=Emf(I)
461 T(I)=Fntem(T,I)
462 PRINT T(I),I+41.0
464 NEXT I
465 PRINT " "
466 PRINT "I/O MODEL NO.01,010,011,012,013"
467 READ I/O BOARD TEMP
470 FOR I=0 TO 31
480 OUTPUT 709:"AS SA"
490 ENTER 722:Emf(I)
491 IF Emf(I)<.00001 THEN 500
492 CALL Tvsu(Emf(I),Emf(I))
493 It=Emf(I)
494 T(I)=Fntem(T,I)
495 PRINT T(I),I+41.0
500 NEXT I
501 PRINT " "
502 PRINT "RUM NO. INTERNAL AIR,FRONT WALL"
510 READ ACT BOARD TEMP
520 FOR I=0 TO 37
530 OUTPUT 709:"AS SA"
540 ENTER 722:Emf(I)
541 IF Emf(I)<.00001 THEN 550
542 CALL Tvsu(Emf(I),Emf(I))
543 It=Emf(I)
544 T(I)=Fntem(T,I)
545 PRINT T(I),I+41.0
550 NEXT I
551 PRINT " "
552 PRINT "EXTERNAL BOX TEMP"
554 READ OUTSIDE BOX TEMP
555 FOR I=0 TO 39
556 OUTPUT 709:"AS SA"
557 ENTER 722:Emf(I)
558 IF Emf(I)<.00001 THEN 565
560 CALL Tvsu(Emf(I),Emf(I))

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```

10  *MODEL
11  *VERSION 13 AUG 1983
20  *THIS IS A MODIFICATION OF A PROGRAM WRITTEN BY A. WANNIARACHCHI FOR GENER
AL USE ON THE HP3054
30  ! DATA ACQUISITION SYSTEM.MODIFICATIONS DONE BY H. KEEBLER FOR TESTING ON
THE
40  ! ULM
50  COM /Co/ A(39),B(39),C(39),D(7)
60  DIM Emf(39),T(39),Emf1(39)
91  ASSIGN #Coe TO "COE"
92  FOR I=0 TO 39
93  ENTER #Coe:A(I),B(I),C(I)
94  NEXT I
95  DATA 0.10086091,25727.94369,-767045.2295,78025595.81
105 DATA -9247486589.6,97688E+11,-2.66192E+13,3.94078E+14
106 READ D(=)
110 BEEP
120 PRINTER IS 701
130 CLEAR 709
131 INPUT "ENTER RESISTOR VOLTAGE".Rv
132 INPUT "ENTER LOAD VOLTAGE".Lv
133 Amp=Rv/2.0
134 Pow=Mpd*Lv
135 PRINT "          MODEL OF ULM "
137 PRINT "RESISTOR VOLTAGE="Rv,"VOLTS"
138 PRINT "LOAD VOLTAGE="Lv,"VOLTS"
139 PRINT "CURRENT="Amp,"AMPS"
140 PRINT "POWER="Pow,"WATTS"
141 INPUT "ENTER MONTH,DATE, AND TIME (MM:DD:HH:MM:SS)".Times
150 OUTPUT 709:"TD":Times
160 BEEP
170 INPUT "ENTER INPUT MODE(1=3054A-AUTO,2=FILE,3=MANUAL)".Im
180 IF Im=2 THEN
190 BEEP
200 INPUT "ENTER NAME OF EXISTING DATA FILE".Oldfiles
210 PRINT USING "0X,""THESE RESULTS ARE FROM DATA FILE"";Oldfiles
220 ASSIGN #file TO Oldfiles
230 END IF
240 IF Im=1 OR Im=3 THEN
250 BEEP
260 INPUT "NEW DATA FILE NAME?".Newfiles
270 CREATE BDATA Newfiles,40
280 ASSIGN #file TO Newfiles
281 INPUT "enter number of samples".It
282 INPUT "ENTER WAIT TIME IN SEC".I_time
290 END IF
300 BEEP
310 J=0
320 OUTPUT 709:"AR AF40 AL79"
340 OUTPUT 722:"F R1 T1 Z1 FL"
350 J=J+1
360 IF Im=1 OR Im=3 THEN
361 READ TEMP OF BOX WALL(INSIDE)
362 PRINT " "
364 PRINT "INSIDE BOX WALL TEMP(45.46)"
365 PRINT "CPU-U3,BOARD(BOT/TOP)"
370 FOR I=0 TO 9
380 OUTPUT 709:"AS SA"
390 ENTER 722:Emf(I)

```

```

394 IF Emf(I)<.00001 THEN 402
395 CALL Tvsv(Emf(I),Emf(I))
396 Tt=Emf(I)
397 T(I)=FNtem(Tt,I)
398 IF I=5 THEN T(I)=0.
400 IF I=5 THEN 402
401 PRINT T(I),I+41,J
402 NEXT I
403 PRINT "INTERNAL AIR TEMP/AMBIENT(53)"
410 READ AIR TEMP MODEL
420 FOR I=10 TO 12
430 OUTPUT 709:"AS SA"
440 ENTER 722:Emf(I)
441 IF Emf(I)<.00001 THEN 450
442 CALL Tvsv(Emf(I),Emf(I))
443 Tt=Emf(I)
444 T(I)=FNtem(Tt,I)
445 PRINT T(I),I+41,J
450 NEXT I
451 PRINT " "
452 ! PRINT "ULN U1,U11,U13-EPROM/CHIP"
454 !FOR ACTUAL
455 FOR I=13 TO 19
456 OUTPUT 709:"AS SA"
457 ENTER 722:Emf(I)
458 IF Emf(I)<.00001 THEN 464
459 CALL Tvsv(Emf(I),Emf(I))
460 Tt=Emf(I)
461 ! T(I)=FNtem(Tt,I)
462 ! PRINT T(I),I+41,J
464 NEXT I
465 PRINT " "
466 PRINT "I/O MODEL (U2,U7,U10,U11,U12,U13)"
467 READ I/O BOARD TEMP
470 FOR I=20 TO 31
480 OUTPUT 709:"AS SA"
490 ENTER 722:Emf(I)
491 IF Emf(I)<.00001 THEN 500
492 CALL Tvsv(Emf(I),Emf(I))
493 Tt=Emf(I)
494 T(I)=FNtem(Tt,I)
495 PRINT T(I),I+41,J
500 NEXT I
501 PRINT " "
502 ! PRINT "ULN U5, INTERNAL AIR"
510 READ ACT BOARD TEMP
520 FOR I=32 TO 37
530 OUTPUT 709:"AS SA"
540 ENTER 722:Emf(I)
541 IF Emf(I)<.00001 THEN 550
542 CALL Tvsv(Emf(I),Emf(I))
543 Tt=Emf(I)
544 ! T(I)=FNtem(Tt,I)
545 ! PRINT T(I),I+41,J
550 NEXT I
551 Tt=Emf(36)
552 T(36)=FNtem(Tt,36)
555 PRINT "EXTERNAL BOX TEMP"
556 READ OUTSIDE BOX TEMP
557 FOR I=38 TO 39

```

```

564 T=ENT(T)
565 T(I)=NTem(T,I)
566 PRINT T(I),I+41.0
567 NEXT I
568 OUTPUT #File:Ent(=)
569 ELSE
570 ENTER #File:Ent(=)
571 END IF
572 PRINT " "
573 PRINT "AMBIENT AIR= ",T(36),"??"
574 PRINT "SUMMARY"
575 TMax=0
576 IF In=1 OR In=3 THEN
577 TMax=0
578 FOR I=0 TO 39
579 PRINT T(I),I+41.0
580 IF T(I)>TMax THEN TMax=T(I)
581 IF TMax=T(I) THEN TMax=I
582 NEXT I
583 PRINT "TMAX=",TMax,TMax+41
584 OUTPUT #09:"T0"
585 ENTER #09:Times
586 PRINT USING "10X, ""Month, DATE, AND TIME: """,15A:Times
587 IF In=3 THEN 705
588 IF (J+1)>It THEN 711
589 IF TMax>250 THEN 711
590 WAIT 1:line
591 IF TMax<250 THEN 350
592 END IF
593 INPUT "enter 1 for new data, 2 to end".Flag
594 IF Flag=1 THEN 350
595 OUTPUT #09:"T0"
596 ENTER #09:Times
597 PRINT USING "10X,DD, ""data runs are stored in file """,10A:J,newfiles
598 PRINT USING "10X, ""Month, DATE, AND TIME: """,15A:Times
599 END
600 SUB Tsvv(V,T)
601 COM /Co/ A(29),B(39),C(39),D(7)
602 Sum=0
603 FOR I=0 TO 7
604 Sum=Sum+D(I)*V I
605 NEXT I
606 T=(Sum*9/5)+32
607 SUBEND
608 *THIS FUNCTION USES CALIBRATION COEFFICIENTS
609 *TO ADJUST THERMOCOUPLE READINGS
610 DEF ENTen(T,I)
611 COM /Co/ A(29),B(39),C(39),D(7)
612 Delta=A(I)+I*(B(I)+T*(C(I)))
613 T=T+(Delta
614 RETURN T
615 FNEND

```

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APPENDIX D

ULM DATA RUN 1 AUG 83

A. LOCATION: Root Hall, Room 107

B. CONDITIONS:

1. Backpack placed in the environmental chamber in a vertical position.
2. Initial temperature: 48.3C

C. CONDUCT OF RUN:

1. Part I - 8 samples were taken at 5 minute intervals.

Initial electrical readings were as follows:

resistor voltage = 3.053
load voltage = 5.3
current (amps) = 1.53
power (watts) = 8.09

2. Part II - 20 samples were taken at 30 minute intervals. Electrical readings (same as settings as part I) were as follows:

resistor voltage = 2.88
load voltage = 5.27
current (amps) = 1.44
power (watts) = 7.59

THIS DATA IS FROM

1 AUG 83 -ULM

TIME(MIN)	TC= 53	TC= 54	TC= 55
0	47.8441040866	47.9501080717	55.1470206209
5	50.0519163325	50.2542632525	60.6554476882
10	51.9587254154	52.1449375838	63.1962387395
15	53.3484079473	53.5005109174	64.8282906294
20	54.4157701349	54.5551790048	65.9791736115
25	55.2440257037	55.3733415172	66.8864085799
30	55.9340346794	56.0534698769	67.5875193775
35	56.5003721356	56.6169181363	68.1355276816
40	57.5479035191	57.6542430633	69.1529717308
70	58.7460293795	58.8443815125	70.3130928531
100	59.2656585865	59.0497301729	70.7842000465
130	59.8447832523	59.9421979306	71.7834172501
160	60.1145335545	60.2153244852	72.0611767063
190	60.2412953484	60.3291621641	72.1740524784
220	60.2574256552	60.3475825413	72.1943674630
250	60.289687906	60.3913205744	72.3275261539
280	60.2791662293	60.3775143962	72.3275261539
310	60.2620255165	60.3590949776	72.3049589994
340	60.2389908389	60.3222543706	72.2346478223
370	60.2666443408	60.3567925083	72.3139959547
400	60.356509004	60.4511861797	72.401991641
430	60.4417521965	60.5363574277	72.4899841654
460	60.5292860637	60.6284202833	72.5779636242
490	60.5799574572	60.6997588763	72.6298427985
520	60.6605618098	60.7595844337	72.7020149232
550	60.7112216046	60.8148025123	72.7606492799
580	60.7664817326	60.853912117	72.7989823274
610	60.7825982673	60.8907187325	72.8260401571

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TIME(MIN)	TC- 56	TC- 57	TC- 58
0	59.2646601061	54.2242673643	53.6747652633
5	64.7564593407	62.7103743992	61.9641893515
10	67.2689145273	66.4822041173	65.5953764519
15	68.860682052	68.5179772	67.5726550828
20	70.0040787045	69.8221577964	68.8558037413
25	70.8941117789	70.7684290911	69.7965093429
30	71.5884427722	71.4963408179	70.5050112635
35	72.1238975223	72.0541004269	71.0635159632
40	73.1031756465	73.0531389553	72.0368079486
70	74.2541184082	74.1944448031	73.181928865
100	74.6882267796	74.6418138627	73.636657536
130	75.8316159961	75.8316596382	74.7854319011
160	76.096387914	76.0940035074	75.0391663635
190	76.213006293	76.2015933501	75.1514006991
220	76.2242141157	76.2352177546	75.1873151699
250	76.3979059042	76.4077675161	75.3421505479
280	76.3901489579	76.4077675161	75.3376709014
310	76.3632437549	76.3965645025	75.326451637
340	76.3363373329	76.3539911304	75.2838165017
370	76.3834227714	76.3920832331	75.326451637
400	76.4596484249	76.4727408437	75.3937640493
430	76.5403472793	76.5690675732	75.4947183371
460	76.6299998174	76.6317335916	75.5664977167
490	76.697230344	76.7056904313	75.627054791
520	75.744297187	76.7661528535	75.6898482112
550	76.8137452408	76.8298481513	75.7459081666
580	76.8518316951	76.8646710777	75.7929944487
610	76.8787147817	76.8937756215	75.8086890433

TIME(MIN)	TC= 59	TC= 50	TC= 73
0	52.9230399384	53.4915719066	60.4794826484
5	59.1196371873	59.7441540964	67.0099174447
10	62.0804306303	62.7087069186	69.5018270822
15	63.8565340167	64.4664792469	70.3191108273
20	65.064877772	65.5512549459	71.3927982524
25	65.9551732579	66.5469785521	72.6650661304
30	66.6595960994	67.2422880434	73.2672744412
35	67.2039581594	67.7981037046	73.7359647525
40	68.1977063118	68.7698677535	74.6250611021
70	69.3373030142	69.9189303102	75.6799661244
100	69.8020404151	70.3761201091	76.0650024914
130	70.7756634536	71.3639819248	77.3313251464
160	71.0299941213	71.5281873299	77.5753192395
190	71.1488358459	71.7455741761	77.6670651734
220	71.1759664376	71.7929708175	77.6693027225
250	71.3138602717	71.9329935233	77.8818354715
280	71.3002990053	71.9125846455	77.3624174123
310	71.2980386472	71.9058148651	77.8432112384
340	71.2709136744	71.9764782573	77.9295730417
370	71.3002990053	71.9103290606	77.9722911349
400	71.3771460232	71.995072254	77.9511758242
430	71.4630220148	72.0772921686	78.0383952013
460	71.5466250965	72.1539896624	78.1300775829
490	71.6031086323	72.2148294371	78.2016176221
520	71.6753980867	72.2780381615	78.2552700173
550	71.7296098897	72.3389252147	78.3200635064
580	71.7725237971	72.3930417394	78.3670302962
610	71.8064009931	72.4246075302	78.3826750601

TIME(MIN)	TC= 74	TC= 75	TC= 76
0	57.758527767	49.7411491201	49.4412268862
5	64.2325309951	53.3177246146	51.9823399329
10	66.7185211319	55.2661529747	53.5479774621
15	68.1463249777	56.5582684882	54.6689145319
20	69.1303059733	57.5323705708	55.5343046634
25	69.8995147097	58.3150763113	55.2405204887
30	70.5159637076	58.939540499	55.3153902276
35	70.9937168594	59.4640231923	57.2981930797
40	71.8960795617	60.3952719992	58.1915645633
70	72.9459529556	61.501921446	59.2552500931
100	73.3586139085	61.9596803179	59.6561629347
130	74.5273724097	62.7616033272	60.3718753554
160	74.7590464793	63.0095064257	60.616135862
190	74.8557377972	63.12987254	60.7122931702
220	74.8692280461	63.1426416153	60.7405200639
250	75.0445773522	63.2160657903	60.7912010063
280	75.0333385979	63.2229489273	60.7754799947
310	75.0108604456	63.1977106246	60.7543463639
340	74.9816375645	63.174765844	60.7213165132
370	75.0288430361	63.2252431545	60.7912010063
400	75.1187477508	63.2986568004	60.871805565
430	75.1974031172	63.3995852331	60.9695152161
460	75.2827284795	63.475270055	61.0421866334
490	75.3524357926	63.5417727052	61.1096447856
520	75.4063506383	63.6059748809	61.1756968473
550	75.4669929425	63.674754992	61.2379365905
580	75.5231492141	63.7127267481	61.2861523625
610	75.5366244831	63.7320654862	61.2976635174

TIME (MIN)	TC= 77	TC= 78	TC= 79
0	48.0603555101	47.8664507086	47.9508227469
5	48.1074329693	48.7047198126	47.9861555411
10	48.1309701872	49.5980955848	48.0356176345
15	48.1262628242	50.3891718085	48.0685898892
20	48.1427384183	51.0690158289	48.1133347246
25	48.1333238536	51.6427208867	48.1415929412
30	48.1709811454	52.1363353671	48.1527854202
35	48.1497992351	52.5547465453	48.1886361726
40	48.1351019549	53.5462988865	48.2297127039
70	48.1968690376	54.2998119748	48.2828613291
100	48.2156958303	54.7049725346	48.2975696603
130	48.2815845303	55.1098415058	48.3652511538
160	48.243934811	55.3261176371	48.3911425953
190	48.1709811454	55.4144647374	48.3417124375
220	48.1950791921	55.4214389142	48.261673375
250	47.9449986902	55.4167894726	48.1486571284
280	47.9661884931	55.4029403177	48.1439476157
310	47.862586131	55.3795925595	48.059168447
340	48.067417386	55.3633181383	48.1674947814
370	48.2557006251	55.4260882175	48.3252348072
400	48.3357014881	55.505122309	48.4254471385
430	48.4580332572	55.5957552119	48.5088154701
460	48.4627377824	55.6679044917	48.5441124237
490	48.5074287663	55.7398344769	48.6217577521
520	48.5850413291	55.8141783704	48.6323349143
550	48.646192919	55.8722527257	48.7605509079
580	48.6297223893	55.9140625655	48.7246766704
610	48.6038548486	55.921030571	48.7135062992

TIME(MIN)	TC- 80	TC- 72	TC- 71
0	47.7228550225	46.682655042	47.9567490352
5	48.1535718775	48.1978434802	48.9439512606
10	48.710888075	50.623359328	48.0623039774
15	49.2746890375	45.551192061	48.0827250352
20	49.8168080979	49.2346260592	48.076343077
25	50.2576242103	49.8707795711	48.1122992429
30	50.6676457146	57.369783629	48.0981510496
35	51.0165128393	49.6572442548	48.1028638212
40	51.6668387636	51.3463451162	48.1254270721
70	52.4868587403	51.566748334	48.1617700525
100	52.3462625708	53.4067982254	48.1711944632
130	53.1751261925	49.7792739431	48.2324491907
160	53.3662920665	46.7817501805	48.2348050053
190	53.4245614579	57.2727223055	48.1429237461
220	53.4315533919	50.3773002908	48.076243077
250	53.4129086687	49.1884306227	47.9251071961
280	53.2779464279	46.2482991922	47.9072497387
310	53.2756155749	50.0255981512	47.8530311484
340	53.3220032954	48.6300363189	48.0086007022
370	53.4262921188	48.9503511218	48.2018205305
400	53.5131194425	49.1171748001	48.2724966655
430	53.5806933186	49.6009133075	48.366714505
460	53.6552492579	46.335084015	48.4020420307
490	53.7437710892	55.0502639902	48.4632710264
520	53.8020015694	51.8590387435	48.5632291884
550	53.8905004145	49.3943197559	48.5645184146
580	53.8974865755	47.7258608248	48.5645184146
610	53.8998152767	46.7416441393	48.5456339175

APPENDIX E

ULM DATA RUN 12 AUG 83

A. LOCATION: Ft. Hunter Liggett Ca.

B. CONDITIONS:

1. The backpack was placed on a concrete slab outside in direct sunlight in an upright position.
2. Initial temperature: 23.8 deg C

C. CONDUCT OF RUN:

1. Part I - 10 samples were taken at 3 minute intervals. Initial electrical setting was at zero to check the effect of solar radiation on the internal temperature of the backpack.

resistor voltage = 0.0
load voltage = 0.0
current (amps) = 0.0
power (watts) = 0.0

2. Part II - 15 samples were taken at 5 minute intervals. Electrical readings were as follows:

resistor voltage = 3.05
load voltage = 5.21
current (amps) = 1.52
power (watts) = 7.93

3. Part III - 10 samples were taken at 15 minute intervals. Electrical readings (w/same setting as part II) were as follows:

resistor voltage = 2.86
load voltage = 5.29
current (amps) = 1.43
power (watts) = 7.56

4. Part IV - 8 samples were taken at 15 minute intervals. Orientation was changed to maintain the direct nature of the sun's rays. This caused the backpack to be moved to a position on dirt rather than the concrete slab. Electrical readings (w/same setting as part II) were as follows:

resistor voltage = 2.82

load voltage = 5.28

current (amps) = 1.41

power (watts) = 7.44

THIS DATA IS FROM		12 AUG 83 -ULM		
TIME(MIN)	TC= 53	TC= 54	TC= 55	
0	24.7505274812	24.8202072084	24.6300455123	
3	25.7790354253	25.8572816749	25.6415034125	
6	26.7498461189	26.8382921855	26.640795652	
9	27.6898374478	27.7634672344	27.5621950827	
12	28.5606330198	28.6505370614	28.4407011482	
15	29.4055218448	29.4959453517	29.3020037281	
18	30.253619772	30.3462053492	30.1503517022	
21	31.0716138195	31.1529524515	30.9756474491	
24	31.8540545667	31.9327137737	31.7556201293	
27	32.5940819256	32.6773460615	32.5193553217	
35	34.2594813024	34.5463390202	42.746374442	
40	37.5767123727	37.8922342882	48.5594315293	
45	40.2809449799	40.5663570155	51.7515151331	
50	42.4263528515	42.6750953648	54.0878165121	
55	44.2062071733	44.4484611008	55.3180180563	
60	45.7574638251	45.9789058732	57.520254073	
65	47.1580921032	47.3684425315	58.9576049053	
70	48.3974751948	48.5946299075	60.1924852001	
75	49.4602709299	49.6562440617	61.2445499802	
80	50.4084753949	50.5588385915	62.1329521688	
85	51.2801450285	51.4226504075	63.0059522614	
90	52.1831770553	52.3668129177	63.8766233223	
95	53.0684136373	53.2511069131	64.702553547	
100	53.9406017429	54.1014238897	65.5159005232	
105	54.7275722225	54.9644527358	66.3030256487	
115	55.4345313331	55.5498254081	66.9729547098	
130	56.7353310743	56.8625074241	68.2446174448	
145	57.9321316208	58.0820541785	69.4091998323	
160	58.7113641955	58.6397544029	70.1775128938	
175	59.2448822574	59.3405040513	70.514481489	
190	59.3395238592	59.4212275857	70.7140558236	
205	59.2887425103	59.258356146	70.6439029037	
220	59.4756879251	59.5525673324	70.8225531456	
235	59.7271539795	59.8269796973	71.0918323662	
250	60.3173399608	60.4143514669	71.6501356177	
255	60.4137147462	60.5041319507	71.7088706111	
280	61.0012779175	61.1023111812	72.2146817486	
295	61.6637141195	61.7595925	72.7989823274	
310	62.3047223465	62.4136329136	73.4300090625	
325	63.3141347481	63.3926642219	74.3325585389	
340	63.6098064631	63.7017874389	74.6361000325	
355	63.7518344414	63.8093695124	74.7507308831	
370	62.7431377907	62.789973052	73.824059039	

TIME(MIN)	TC=	56	TC=	57	TC=	58
0	24.5605910362		24.0235427841		24.2109088404	
3	25.5649553739		25.0230727015		25.1999130114	
5	26.555008818		25.0222867312		25.1698858450	
9	27.4636027387		26.9698796575		27.0987489403	
12	29.3433960367		27.863221885		27.3943540023	
15	29.2010203296		28.730750649		28.8415560985	
18	30.0498741694		29.5820834867		29.6924206725	
21	30.870540251		30.4052095381		30.5102560381	
24	31.6558704294		31.2027092061		31.0000588189	
27	32.415734675		31.9771319647		32.0571201515	
35	46.9613415262		41.5328910524		40.0261705485	
40	52.7393843739		50.2132710002		47.816436732	
45	55.8720955705		54.5686647556		51.7225307914	
50	58.1483921073		57.2607604905		54.3265597407	
55	59.9661207607		59.2275681289		56.2241511047	
60	61.5596634548		60.8569280992		57.8172027314	
65	62.9882591552		62.3124797597		59.2489994148	
70	64.1844472581		63.5399910209		60.4494087199	
75	65.2205131272		64.6153497107		61.4865097612	
80	66.0973201624		65.5038784151		62.3910117046	
85	66.9454827956		66.0563693677		63.2299679157	
90	67.8106023861		67.2154431338		64.1020161314	
95	68.6380954314		68.0454697168		64.9453548912	
100	69.448509572		68.8562080609		65.7487005589	
105	70.2012252456		69.6126832297		66.5213319584	
115	70.8438500007		70.2796066754		67.1827495055	
130	72.1103477099		71.5799293843		68.4427775713	
145	73.2564637567		72.7037799663		69.5554361269	
160	73.9795372186		73.4630912487		70.2877978554	
175	74.4723420531		73.9695089315		70.7967559641	
190	74.5892948029		74.0954825201		70.8894639336	
205	74.4993332002		74.0235012147		70.8713776534	
220	74.6679999923		74.1989426514		71.0421747965	
235	74.9310242379		74.4395278791		71.370806871	
250	75.4859146318		74.9945257862		71.9059246553	
265	75.4904055517		75.0955329892		72.090950075	
280	75.9540056691		75.5557375666		72.6006236301	
295	76.5201735935		76.1321122363		73.1639105403	
310	77.1541963463		76.716887639		73.7716582913	
325	78.0178882599		77.5910592325		74.6349363856	
340	78.3062522778		77.8713113646		74.8932261501	
355	78.435858843		78.0500921686		74.9942655032	
370	77.5459218565		77.2608187763		74.1652350334	

TIME(MIN)	TC= 59	TC= 60	TC= 72
0	24.7344327394	24.7532140491	20.952029885
3	25.7230713335	25.7579964545	21.651055092
6	26.7048330707	26.7166600571	21.2942347573
9	27.6112395902	27.6392570615	22.4460057124
12	28.4769136124	28.5040258563	21.3467048697
15	29.3362193143	29.3600034095	22.2080638144
18	30.1818884473	30.2023735929	23.2979579619
21	31.0018378659	31.0214933635	22.6605331492
24	31.7694940684	31.793228685	23.2154861144
27	32.5238793749	32.5492751944	23.2979579619
35	40.4641879591	41.0468732013	23.5867025365
40	47.0581615869	47.7034452009	23.5365711918
45	50.7180808049	51.3701332824	24.0355220136
50	53.1936760802	53.8525170453	24.0281272351
55	55.0751900975	55.7210890994	24.346002197
60	56.6630691325	57.3105749321	24.7153553517
65	58.0846708482	58.7156449739	24.9162752945
70	59.2766356147	59.9008056934	25.5663066479
75	60.3348463455	60.9524935922	25.1704201516
80	61.2209496082	61.8576659154	25.6855445512
85	62.0666522788	62.6949533805	27.353059880
90	62.9478042509	63.5676575119	28.2839356511
95	63.7909823599	64.3910590595	29.7846815149
100	64.6009274806	65.2087346753	28.6332903734
105	65.3777773635	65.9910782131	29.3520900537
115	66.0441279566	66.6631042233	29.8139113057
130	67.3176563855	67.9094384327	29.3337029353
145	68.4748639558	69.0133614452	31.1254576308
160	69.2125547522	69.7536212215	29.696948321
175	69.7000563829	70.2426210251	29.899179773
190	69.8020404151	70.3331321688	31.3927049183
205	69.7680477052	70.3105056219	23.1433579313
220	69.890412263	70.4417272578	34.0188689174
235	70.1871538057	70.7538271478	33.1046263654
250	70.7485144243	71.2984768989	34.0382003586
265	70.7392375073	71.2736292707	36.9153942292
280	71.3206418379	71.8381128121	34.7095231761
295	71.3967306755	72.4336250022	23.7868338912
310	72.5331630745	73.0393043452	36.9312797171
325	73.4189646094	73.9467906637	34.9363206201
340	73.7026815563	74.2458157301	35.9340186217
355	73.7814677026	74.3424609218	36.3960718339
370	72.8669031264	73.4315759293	35.9219205218

TIME(MIN)	TC=	56	TC=	57	TC=	58
0	24.5605910262		24.0295427841		24.2108088404	
3	25.5649553789		25.0330727016		25.1999130174	
6	26.555008818		26.0232867012		26.1698656453	
9	27.4696027387		26.9698790575		27.0987489422	
12	28.3473960367		27.863221385		27.9843546029	
15	29.2010203296		28.730750649		28.8415560005	
18	30.0498741694		29.5820824967		29.6924286795	
21	30.870540251		30.4052095381		30.5102560361	
24	31.6553704294		31.2027092061		31.3000588139	
27	32.415734675		31.9771313647		32.0571301915	
30	46.9613425252		41.5328910524		40.0251705465	
35	52.7393840739		50.2132710082		47.8164387521	
40	55.8720955795		54.5686647556		51.7225807914	
45	58.1483921073		57.2607504905		54.3265637407	
50	59.9661007607		59.2276681289		56.2241511047	
55	61.5596594548		60.8583280992		57.8172037314	
60	62.3682531552		62.3114797597		59.2489994143	
65	64.1844472581		63.5399910209		60.4494057199	
70	65.2205181273		64.6153497107		61.4665097642	
75	66.0973001824		65.5039784161		62.3910117849	
80	66.9454827956		66.3562683677		63.2299679157	
85	67.8106023861		67.2154431938		64.1020181314	
90	68.6380954314		68.0454897163		64.9453548919	
95	69.448529572		68.8562080605		65.7487805309	
100	70.2012252456		69.6136822267		66.5213313504	
105	70.3488500007		70.2726365754		67.1837495035	
110	72.1103477099		71.5799253869		68.4427775073	
115	73.2564637567		72.7027799662		69.5654392859	
120	73.9795372136		73.4630912497		70.2871970669	
125	74.4723420531		73.9695089315		70.7967559641	
130	74.5832948029		74.0954825201		70.9894639125	
135	74.4993232002		74.0205012147		70.8713776694	
140	74.6679999923		74.1989426514		71.0431747865	
145	74.9310242373		74.4095278791		71.370806871	
150	75.4859146318		74.9945257862		71.9059246553	
155	75.4904055517		75.0955829992		72.090958075	
160	75.9640066691		75.5557375665		72.6006286801	
165	76.5201755935		76.1321122063		73.1639126430	
170	77.1541963483		76.716887639		73.7716582813	
175	78.0178982599		77.5918592325		74.6349363856	
180	78.3062522778		77.8713113646		74.8932261501	
185	78.435858843		78.0500921636		74.9942655022	
190	77.5459218565		77.2608187763		74.1652350334	

TIME (MIN)	TC- 73	TC- 74	TC- 75
0	24.6250659578	24.7165772347	25.0154785665
3	25.6123548987	25.6992631727	25.9655621849
6	26.5240237585	26.6259725200	26.3892765454
9	27.4070610657	27.5141712424	27.7475735891
12	28.2616240385	28.3714175948	29.5897188661
15	29.092747886	29.2125341072	29.435330702
18	29.9151836737	30.0278498242	30.2649018514
21	30.6924585947	30.8199290620	31.0614679571
24	31.4612498981	31.5937474589	31.820229895
27	32.1948968269	32.3299678343	32.5586477286
35	47.9507195608	45.2520117008	35.8921154521
40	54.4096438967	51.2413975479	40.3556027997
45	57.4341542255	54.1556445491	40.0243040999
50	59.4784981967	56.1636046342	45.0758149457
55	61.0852249557	57.7708437199	46.741688229
60	62.5497000932	59.2210822152	48.2375779663
65	63.8730740475	60.5316624385	49.5672066204
70	65.0150255039	61.6575500748	50.750609311
75	65.9859684171	62.641171828	51.7442451653
80	66.8298877888	63.4740900139	52.6449213244
85	67.6475494136	64.2974248087	53.4992025542
90	68.489066469	65.1568885499	54.4638865345
95	69.3180254888	65.988458253	55.3405997977
100	70.0959510421	66.7800790556	56.1449277284
105	70.8502101301	67.5106974998	56.9341920122
115	71.4768893651	68.1440505746	57.5128313974
130	72.6831138943	69.3641258277	58.7777021192
145	73.7652668044	70.4570665656	60.0318609256
160	74.4518523933	71.1498641806	60.7834923379
175	74.8926475611	71.6044905187	61.3220986219
190	74.9668307315	71.6429252965	61.4766075316
205	74.9106322251	71.5909247	61.667584927
220	75.2005595187	71.828281122	61.6537814648
235	75.4656400542	72.0881325047	61.964279056
250	76.0044212429	72.6142607899	62.4928884832
265	76.0492975769	72.572632522	62.9314949349
280	76.5158102749	73.0790283585	63.2986568004
295	77.0469190087	73.6448256401	63.757290299
310	77.660352161	74.2663486249	64.3781338901
325	78.5346313863	75.1120053733	65.2247178206
340	78.7356904388	75.3254765193	65.3413121428
355	78.867458995	75.4085969831	65.2201451197
370	78.0137961591	74.5611170282	64.3918721743

TIME (MIN)	TC- 76	TC- 77	TC- 78
0	25.7860711488	33.0971990241	27.0383233600
3	26.7341994544	34.0454006106	27.944780160
6	27.6315314518	34.4850451500	29.7565181448
9	28.4661194702	35.5873453505	29.5332372752
12	29.301760846	36.3024637318	30.3670012066
15	30.1335790441	36.9517317140	31.1677782739
18	30.9275291993	37.6169918927	31.9041575953
21	31.700801112	38.4229211702	32.6564507716
24	32.4462130991	38.9855307805	33.3519449882
27	33.1420830756	39.359009537	33.9908726446
35	36.5029187022	40.119132291	35.2542975139
40	39.738976808	40.8472781013	36.8106246024
45	42.015537999	42.2742063955	38.4486710308
50	43.885355285	42.4550942719	40.0051359536
55	45.4433815002	43.2480867892	41.3543635418
60	46.3750562408	43.8992097709	42.8145409104
65	48.162384112	44.8377124995	43.7720559119
70	49.2719994654	46.0983429215	44.7949231286
75	50.2279348011	46.0993429215	45.6279297575
80	51.1002229129	47.0377790291	46.4625442951
85	51.9664645639	48.5544679889	47.3949509532
90	52.9131068114	49.1985014029	48.3657985949
95	53.7788731727	50.5546259796	49.2308670194
100	54.5827679883	51.163567351	49.9714742679
105	55.3645882917	51.1054770477	50.7409197300
115	55.9572109755	51.3414396707	51.1955157584
130	57.1429131025	52.4376443283	52.3093473517
145	58.3122616511	53.2236577434	53.4162808617
160	58.9410939729	53.3549256257	53.9199997573
175	59.4639778928	53.5017990796	54.4651713790
190	59.4422756194	52.7693805071	54.2718590983
205	59.4639778928	53.7931308433	54.4768145742
220	59.6223163762	53.3329405521	54.5024297542
235	60.07678225	54.6707531622	55.2526856285
250	60.5884890656	54.9219240229	55.6817464365
265	60.6046165292	56.5795058834	55.8141283704
280	61.2332328847	57.3295372297	56.473552091
295	61.8588644606	57.0050473596	57.0487153646
310	62.6491293138	59.7561226345	58.1093911375
325	63.4268485208	59.2187058592	58.5395670176
340	63.6358554644	60.3989755099	58.8163343933
355	63.5964758158	56.8600838818	58.4031456212
370	62.6146927049	55.9997576023	57.4356942716

THIS DATA IS FROM

12 AUG 83

TIME(MIN)	TC- 79	TC- 80	TC- 53
0	29.0684715174	27.5561125234	24.7605274812
3	30.0003037018	28.4018094378	25.7790354260
6	30.6749301803	29.1168549742	26.748846163
9	31.5455030187	29.8576787529	27.6893274478
12	32.4388454943	30.6873853298	28.5606330198
15	33.1199412882	31.4089353196	29.4055218448
18	33.8751191179	32.1246217311	30.263610772
21	34.6122860716	32.8199450532	31.0716138195
24	35.2567481767	33.4442105513	31.8540545667
27	35.881136953	34.0218321636	32.5940819256
30	36.8728338354	34.8496321754	34.2534819034
33	38.2201648948	35.9121363991	37.5767123727
36	39.7960779942	37.3124000161	40.2309449799
39	41.0978134916	38.5241873884	42.4258529515
42	42.5367017477	39.7512350999	44.2062071732
45	43.7321869197	40.7825392294	45.7574588251
48	44.882312391	41.8331967479	47.1520921032
51	45.78647002	42.703600124	48.3974751948
54	46.589956369	43.4895734655	49.4802709299
57	47.3403841099	44.238866737	50.4084753949
60	48.4193863894	45.3348717553	51.2801450285
63	49.2636770411	46.1548453568	52.1831770563
66	50.247444461	47.063184144	53.0684136373
69	50.9390261703	47.6922448844	53.9406017428
72	51.5291196858	48.3911464647	54.7275722225
75	51.7935212943	48.7367414745	55.4346310381
78	52.9245899846	49.7816215808	56.7363310749
81	54.0417258999	50.7332212406	57.9321316908
84	54.4725928031	51.1779951073	58.7113641985
87	54.735608604	51.6621629529	59.2448822574
90	54.3817898792	51.3651626609	59.3395238592
93	54.7612053463	51.8351456073	59.2987425103
96	54.5517432363	52.0431218612	59.4756879251
99	55.3356624137	52.3419093651	59.7271599796
102	55.6517129481	53.1611359024	60.3173389603
105	56.3134515373	49.0891677208	60.4187147462
108	57.1783487929	49.1056088191	61.0012779176
111	57.6855431044	46.3014522176	61.6637141135
114	59.1074417409	52.8975872592	62.3047223465
117	59.4698623621	48.7390917237	63.3141847481
120	60.1502240639	50.0724300929	63.6098064631
123	58.8533799136	46.5867881865	63.7518344414
126	57.8244214364	48.2265016493	62.7431377907

APPENDIX F

MODEL DATA RUN 15 AUG 1983 (48.8C AMBIENT)

A. LOCATION: Root Hall, Room 107

B. CONDITIONS:

1. Backpack placed in the environmental chamber in a vertical position.
2. ambient temperature: 48.8C

C. CONDUCT OF RUN:

Part I - 8 samples were taken at 5 minute intervals.

Initial electrical readings were as follows:

resistor voltage = 3.06
load voltage = 5.17
current (amps) = 1.53
power (watts) = 7.91

Part II - 20 samples were taken at 15 minute intervals.

Electrical readings (same settings as part I) were:

resistor voltage = 3.1
load voltage = 5.40
current (amps) = 1.55
power (watts) = 7.97

THIS DATA IS FROM

15 AUG 83 -MODEL

TIME(MIN)	TC= 41	TC= 42	TC= 43
0	48.0423417034	48.2617698275	48.2409246372
5	52.6292696768	52.6408527849	50.7024765974
10	57.0951079766	55.9724462609	52.5467902645
15	57.7603061225	57.9745111822	53.8335178994
20	57.6954432734	59.2960903914	54.3244704246
25	59.5849958463	60.294489836	55.8115006264
30	60.4617159558	61.07953712	56.5071519243
35	61.8501662293	61.7210523301	57.0445403484
40	60.4017729355	62.0495208733	57.0454420579
55	61.4797030763	62.1051192634	58.2656806907
70	62.1381324611	63.7947659092	58.9131995061
85	62.659112520	64.2265346108	59.4588637822
100	57.2017779454	64.6871114141	59.7008905217
115	53.6942527516	64.6825397371	59.8644890337
130	56.7030381804	55.427402322	60.1616124957
145	55.2633082915	55.9751532211	60.5644422179
160	70.2584562937	55.9865653463	60.8083052039
175	54.2189880976	66.1735939502	60.9807875479
190	54.2725999077	66.2227621466	61.0635607705
205	64.8366645255	66.2762060998	60.9807875479
220	54.3611646605	66.3651220236	60.9853863719
235	64.9624809237	66.4107146747	61.012973547
250	64.9794919472	66.4357391136	61.107241863
265	65.0471055759	66.449465625	61.1831011792
280	54.5033050237	66.5474712487	61.240563723
295	54.5239330428	66.4312302049	61.3830461888
310	54.5242734904	66.4631418177	61.4083216637
325	54.5662080626	66.5406341814	61.5392769203

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TIME(MIN)	TC= 53	TC= 79	TC= 80
0	47.9736664135	48.1086249672	47.9275638719
5	48.0207724131	48.1557213247	48.3017739223
10	48.1102625913	48.2216494457	48.9129925565
15	48.1550023663	48.2663818822	49.535253704
20	48.202092893	48.3158137624	50.1780755475
25	48.3480476591	48.3534819741	50.658277529
30	48.3504014519	48.3770201717	51.121832644
35	48.4516050225	48.3934963109	51.4844493562
40	48.4257175081	48.414673193	51.7019068521
55	48.583377137	48.4805762779	52.4098137703
70	48.7460479624	48.5558775706	52.9232473506
85	48.7386395265	48.5982300209	53.242741028
100	48.8256614313	48.5982300209	53.475931567
115	48.8327166594	48.6264631777	53.6109821568
130	48.8938581981	48.645284473	53.7740515875
145	48.8585850567	48.664105135	53.9510442762
160	48.9220750689	48.6805726821	54.0721125647
175	48.9056153972	48.7040968953	54.1489309292
190	48.9526417274	48.7135062993	54.2117745645
205	48.9526417274	48.7346762704	54.260648125
220	48.9690999957	48.7511423076	54.296246873
235	48.9902599049	48.7746635071	54.3141714706
250	49.0372790199	48.8264066113	54.3327971007
265	49.1030990502	48.8663865912	54.4072435037
280	49.0866447736	48.8710899277	54.4235295374
295	49.0607870748	48.8734415808	54.4328356322
310	49.1125012708	48.8899029717	54.4281826039
325	49.1125012708	48.9037151737	54.4979740163

TIME(MIN)	TC= 44	TC= 45	TC= 46
0	48.2174112082	48.0725463971	42.7559080061
5	51.0604488026	49.2928642121	57.9632035146
10	53.0239893299	50.5597123885	57.7562021323
15	54.3967095651	51.6623333337	56.4595724489
20	55.3781652911	52.5456771229	61.6346302868
25	56.1862359448	53.3040506485	58.4181527422
30	56.8657011214	53.921660627	58.0162423746
35	57.4239694089	54.4268980192	56.0077133922
40	57.7040551246	54.7107500493	56.3344779913
55	58.6682550178	55.6171913111	62.8258404648
70	59.3147661066	56.2253206235	58.498942924
85	59.7369125135	56.6265149274	63.1427530072
100	60.0504372754	56.8976824914	66.9679758673
115	60.2370874455	57.0969196821	63.9367732209
130	60.6032982271	57.2353814439	64.9123921376
145	60.9577703157	57.4581434731	62.4622225632
160	61.0912161013	57.5575789409	63.482802829
175	61.2108309129	57.7034699204	64.2922894737
190	61.279827981	57.7728809574	69.1774016144
205	61.3350197551	57.8075823663	62.4577046393
220	61.3419133546	57.8399703663	64.5349729079
235	61.4108997974	57.8839212213	61.1035775222
250	61.4361909296	57.9139909096	66.0504524624
265	61.4660789963	57.9533104204	60.5255430345
280	61.5189540964	57.9737510141	65.2524388806
295	61.4591818859	57.9890018581	60.7519036006
310	61.5097587753	57.9810637392	62.5160136503
325	61.5764215209	58.0481286921	63.1931262741

TIME (MIN)	TC= 47	TC= 48	TC= 49
0	48.2632210794	48.0552507741	48.4056022001
5	51.7947969205	49.7871985529	51.6704553364
10	54.0493006771	51.3242510348	53.7506222504
15	55.5550834583	52.5209835478	55.1773009598
20	56.6053847565	53.3865453599	56.3081680536
25	57.4502566127	54.1367087211	57.2250642112
30	58.1622250615	54.7789120299	57.3389606353
35	58.7210124047	55.2972608167	58.4776704631
40	59.0209642197	55.6015401504	58.8103530423
55	60.0235193488	56.5389016951	59.7495984597
70	60.6794265079	57.1568108663	60.4271140445
85	61.1208834529	57.5786508138	60.9703923185
100	61.4425679659	57.8795082967	61.2211406400
115	61.6354933573	58.0530445157	61.3821140294
130	62.0119731437	58.7023808723	61.7590751568
145	62.3927967143	59.0717852442	62.2092666835
160	62.5257969778	59.1871743021	62.4411151315
175	62.6495975779	59.2540293051	62.5625714044
190	62.7206564365	59.3071542677	62.6728725151
205	62.7596205279	59.3532937188	62.5742150003
220	62.7825393676	59.4201990251	62.6086325171
235	62.8444157446	59.4386419115	62.6361648148
250	62.8742057374	59.4709325083	62.7278236838
265	62.9062855638	59.5193649934	62.7352753079
280	62.9635665055	59.5631813257	62.83334412489
295	62.8764972124	59.5332020949	62.8661898105
310	62.936072409	59.5447327576	63.01460101
325	63.0116733378	59.6093001844	63.1406914071

TIME (MIN)	TC= 50	TC= 51	TC= 52
0	47.9672052179	48.6166056613	50.9866435953
5	49.1459026629	52.2153654553	59.8222056134
10	50.5534782299	54.9726633333	63.7923481024
15	51.7845362736	56.8412476409	66.0260465546
20	52.8379127414	57.5745388631	67.4763307195
25	53.6773316447	58.5851502121	68.5145917117
30	54.3829742001	59.0874330637	69.3221190109
35	54.9643431461	59.9943327911	69.8930635651
40	55.2711130488	60.2560142216	70.1760737535
55	56.2739505895	61.3655898649	71.198284123
70	56.9253079635	62.0563799715	71.6531357522
85	57.3745655402	62.5240981621	72.1736120817
100	57.6892982934	62.8711251445	72.692228312
115	57.8604771322	63.0682062731	72.497091012
130	58.0593503321	63.5857971934	72.8895638415
145	58.339045296	64.0388817711	73.491810644
160	58.5007867745	64.1966916749	73.4287341791
175	58.6416974038	64.3270239891	73.7032505415
190	58.7225321714	64.4001901732	73.7505391450
205	58.7294603328	64.4253254809	73.7978439331
220	58.7548529749	64.4298972379	73.8495240225
235	58.8056645327	64.500754866	73.8953209835
250	58.8218278136	64.5253953155	73.9350576744
265	58.8819597062	64.5830302869	73.9293102021
280	58.9280320367	64.6470142185	74.0070253331
295	58.9511173081	64.4596127905	73.1270646653
310	58.9580427084	64.626448724	70.363829895
325	59.0226757464	64.7109910984	73.9980303831

AD-A135 998

ANALYSIS AND TESTING OF THE THERMAL DESIGN OF THE
ELECTRONIC PACKAGE IN T..(U) NAVAL POSTGRADUATE SCHOOL
MONTEREY CA H C KEEBLER SEP 83

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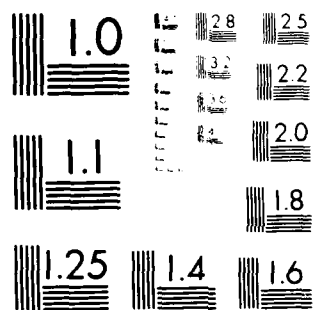
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DTIC



MICROCOPY RESOLUTION TEST CHART
 NATIONAL BUREAU OF STANDARDS-1963-A

TIME (MIN)	TC- 61	TC- 62	TC- 63
0	55.0174063642	53.7116444363	58.9812501077
5	67.3440189929	63.9949034532	71.6422990525
10	72.4016979504	58.295687299	75.4900540497
15	74.7433785399	70.3731891371	77.4437771325
20	76.2626981403	71.7548912947	79.7084904925
25	77.2617501624	72.702802531	79.6318733310
30	78.040681905	73.4532272463	80.3913792581
35	78.5231129215	73.9530237242	80.7295623027
40	78.7359326015	74.1393277262	81.0231300183
55	79.566487311	75.0480155134	81.9985096421
70	79.316320521	75.3662980148	82.5086742204
85	80.4627223022	75.9817259164	82.9500953483
100	81.4866168171	76.8714310655	83.4131455444
115	78.040681905	73.9598349234	83.3932129568
130	81.3861716609	75.604007136	83.4817371313
145	81.9112404202	77.3706096795	83.8891169854
160	81.0929473463	76.7482511349	83.7917394631
175	82.0290144807	77.4935614692	84.1280679975
190	81.7367746337	77.3012420509	84.2121007017
205	81.7912203444	77.325957238	84.2562542174
220	81.7156397863	77.2542465134	84.2519011013
235	82.2467243292	77.7039096253	84.3448118197
250	82.2900402743	77.7396292051	84.3890057063
265	81.568897304	77.155767701	84.3779800381
290	82.2911451771	77.7799386557	84.4155684933
295	80.6275547076	76.4211414047	82.4290172934
310	82.4256083994	77.8760792961	84.3924023203
325	81.8401203204	77.3952220544	84.4575763258

TIME(MIN)	TC- 64	TC- 65	TC- 66
0	51.5913212513	65.1497556172	59.3194923596
5	61.6268247329	73.7622221474	73.7077525756
10	65.4441932425	93.6245410075	77.5126090929
15	67.3821775578	85.5982975037	79.5118562475
20	68.6599964768	96.3437641446	76.4151910385
25	69.6131296277	87.7789311086	78.7576273914
30	70.3903730374	38.5392012584	70.1016645206
35	70.9381301108	88.8399694813	71.3994425669
40	71.2140795281	39.0374732151	59.8033717795
55	72.2240310492	90.0152654948	77.8323027631
70	72.9490172086	90.5392635315	84.7505472911
85	73.2300014417	91.0264765097	85.1561054022
100	73.7481053531	91.3260143221	85.4940016701
115	73.5386662921	91.5926317595	85.7478608421
130	73.9304607173	91.8001627173	95.8824577361
145	74.3894754595	92.1560771475	96.2442922077
160	74.2860082401	92.1866267707	96.2815875560
175	74.6255942708	92.3197714929	96.4624669922
190	74.6885400799	92.424512754	96.5749755751
205	74.7267592142	92.461604292	96.6079129329
220	74.751485793	92.5619582905	96.5629560432
235	74.8548766614	92.5488695775	96.7026671004
250	74.897575317	92.5532025131	96.7203141546
265	74.8503817317	92.6154915636	96.7974254394
280	74.9402729906	92.6470280512	96.8084415726
295	74.1127592197	99.9955498381	94.7384411714
310	74.8953290434	92.5794094688	96.7903634877
325	74.9357786621	92.7059155496	96.8789343915

TIME(MIN)	TC- 67	TC- 68	TC- 69
0	48.3495146664	54.4364562752	48.3548170330
5	48.5141169617	50.347352178	50.3696453501
10	48.6434128947	54.2114087833	56.7915614624
15	48.7444777157	65.6379196012	58.9398036029
20	48.8079275698	68.1589996149	60.4142129411
25	48.8690205417	69.1814452814	61.4785657721
30	48.918359934	70.0094497922	62.0134508927
35	48.9559488953	70.5872242751	62.9520166499
40	48.9506473357	70.9770297527	63.2992980241
55	49.0569565642	71.3060402032	64.2506382549
70	49.1555974063	72.5812562094	65.0231190791
85	72.0762573091	72.9851290324	65.4649141081
100	49.2072593994	73.3887140381	65.8296489511
115	49.2236962945	73.4292830404	66.0337745149
130	49.2589165682	75.0699752209	66.177514263
145	49.2683082626	75.5799338741	66.6245287196
160	49.3129166043	75.5507410605	66.602975040
175	49.3316380309	75.5507410605	66.3050670797
190	49.2575214108	75.5775883242	66.3871553874
205	49.371606003	75.6270884535	66.9327559127
220	49.3880383976	76.0356041533	66.9727827925
235	49.4162054308	75.9291369585	67.0125471177
250	49.4936811343	75.392291142	67.0467289922
265	49.5288642369	75.9054484465	67.0900460412
280	49.5312110308	76.0266288202	67.115119657
295	49.3152643437	75.0812125386	67.0239443503
310	49.3316380309	75.3560715482	67.0553571688
325	49.3504787903	75.972773944	67.1675386056

TIME (MIN)	TC- 70	TC- 71	TC- 72
0	48.865429116	48.0368813376	55.103724146
5	55.1354001523	48.0840124920	65.8104593379
10	58.9636333767	48.1405645373	69.0250598208
15	61.1179154116	48.1688383757	70.4368145136
20	62.5676777787	49.1947547823	71.4634763419
25	63.6612012726	48.2253816361	72.3530101173
30	64.5034314515	48.2442281629	72.0992752351
35	65.1365864779	48.2489396809	73.5384777989
40	65.4677462765	48.2536511567	73.7748066401
55	66.5444242903	48.2795635539	74.7418005976
70	67.2368257798	48.3525829589	75.3840729649
85	67.7032773864	48.3808457879	75.8193455099
100	68.0625333614	48.3832009662	76.1153293566
115	68.2148092481	48.3879112929	76.3170504844
130	68.6631285621	48.4067521959	76.4514939445
145	69.0822530269	48.413817362	76.7449234165
160	69.1752793409	48.4208824493	76.8524032929
175	69.3295343586	48.4467869706	76.9956739836
190	69.411823538	48.4491418665	77.0629258857
205	69.4520020996	48.4703354782	77.112066661
220	69.5313656673	48.4821003508	77.1389213465
235	69.5495044063	48.5056563436	77.1836780347
250	69.5767114942	48.54803833	77.2015795295
265	69.619786725	48.5833542672	77.2329058500
280	69.6809934991	48.5857085784	77.2754175157
295	69.4338603355	48.6021884745	75.9494167117
310	69.6084514366	48.6068969256	77.2575182372
325	69.6945941376	48.6304385765	77.3492463815

APPENDIX G

MODEL DATA RUN 15 AUG 1983 (37.7C AMBIENT)

A. LOCATION: Root Hall, Room 107

B. CONDITIONS:

1. Backpack placed in the environmental chamber in a vertical position.
2. ambient temperature: 48.8C

C. CONDUCT OF RUN:

Part I - 15 samples were taken at 5 minute intervals.

Initial electrical readings were as follows:

resistor voltage = 3.27
load voltage = 4.72
current (amps) = 1.64
power (watts) = 7.72

Part II - 24 samples were taken at 30 minute intervals.

Electrical readings (same settings as part I) were:

resistor voltage = 2.8
load voltage = 4.73
current (amps) = 1.40
power (watts) = 6.62

THIS DATA IS FROM

15 AUG 33 -MODEL 2

TIME(MIN)	TC- 41	TC- 42	TC- 43
0	37.085553597	37.4556497504	37.0906383149
5	44.21953431	41.4458650994	39.3736976316
10	44.0841349571	44.3479901065	41.3922475246
15	51.6442112222	46.0993107425	43.0211119973
20	46.1745238767	47.2393783288	44.0756566908
25	51.7987542923	48.0522637493	44.8202361022
30	49.210309384	48.9791357002	45.5320804294
35	50.624549105	49.6415791671	45.8510452988
40	51.4708842904	49.3701570849	46.0210839623
45	55.8251100514	50.2446050618	46.231197151
50	55.4926254515	50.5142294455	46.4577472558
55	56.2177925048	50.7860659036	46.667594055
60	49.7463633561	51.0249847319	46.7903905013
65	51.8900549133	51.2193235181	46.9806425541
70	52.032828261	51.3691287913	47.20515996
75	49.4760507102	50.708746645	46.3799192312
105	41.6852500496	51.3082752562	47.3089329255
135	43.057396597	51.5118744751	47.3135440791
165	43.4949793101	51.6382090233	47.3724346346
195	70.12245019	51.7434659646	47.4595151217
225	57.5425227602	51.8463646727	47.7727216891
255	50.678509482	51.9292023775	47.8221487708
285	52.3416545102	51.9772992448	47.8786314473
315	50.678509482	51.9843127307	47.7915515753
345	51.1357875992	51.9585961952	47.7203361901
375	51.215479362	51.9492444205	47.6903333846
405	52.0398489514	51.9422304942	47.6079327766
435	50.6222028818	51.9258642238	47.5961602503
465	51.7940718032	51.9094976739	47.6032238022
495	52.2246351181	51.9282023775	47.7515372994
525	52.0819712252	51.9305404215	47.695041619
555	50.5987401002	51.919250104	47.5456031544
585	50.612817389	51.8978069158	47.6079327766
615	51.0631174354	51.9024832483	47.6126417173
645	68.6515554292	51.9305404215	47.6691458329
675	42.2597897137	51.9749613966	47.9280490521
705	50.6714714716	51.988998339	47.798612611
735	42.2979114937	52.0404174483	47.7962589465
765	41.0718817606	44.9237079502	43.5147458379

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TIME(MIN)	TC- 44	TC- 45	TC- 46
0	27.1365440714	36.3565915317	39.783042954
5	39.7179571843	38.2271578709	38.0019489205
10	41.5177356255	39.6037430532	41.0346370527
15	42.8481554484	40.7119949527	45.9510374214
20	43.8218604055	41.5321489804	48.6982223009
25	44.5403403525	42.2025506474	48.1273041075
30	45.2460290379	42.634044737	44.9211604513
35	45.8397081305	43.0855752052	45.7480487876
40	46.1752881953	43.4583974243	47.0373825369
45	46.456354953	43.7525742955	49.1442129922
50	46.7013748353	43.9946210093	49.9664332777
55	46.926051551	44.2127549291	51.1467922491
60	47.1194776839	44.3952561365	49.1535394541
65	47.2892589929	44.532684201	49.2615199841
70	47.4307032748	44.5274419054	45.098455257
75	47.0274908444	44.4473681446	46.0612041147
105	47.4118461441	44.5990163277	49.8523729347
135	47.553258833	44.7624431169	47.8475052429
165	47.6592944488	44.8476697905	51.254331505
195	47.7794434039	44.3660653067	49.2982748262
225	47.8548175713	45.0418129572	51.5067244401
255	47.9066313159	45.0820492479	45.3731552572
285	47.946665865	45.1317490234	51.5441179699
315	47.963149832	45.1388486071	50.8521230927
345	47.932536357	45.112816348	57.1771910129
375	47.9207614897	45.100993092	50.8404256324
405	47.9136964482	45.093883015	46.0005910808
435	47.3995660929	45.0867829456	46.0171106461
465	47.8901456542	45.0867828456	47.9486252549
495	47.9231164833	45.1104497174	48.014460974
525	47.9372462333	45.1293824749	46.1232832063
555	47.9278264403	45.1199161784	45.1409916354
585	47.9042762517	45.1080830765	45.240250168
615	47.9113414142	45.1151829684	51.2992432979
645	47.9419560693	45.1435815115	48.5244242936
675	48.0003256156	45.1956419481	48.6958740396
705	48.0337898091	45.2145717472	49.5289877168
735	48.0455622565	45.2405991479	49.5030946298
765	43.3637297491	42.5555824957	38.3131715242

TIME(MIN)	TC= 47	TC= 48	TC= 49
0	37.2691617576	36.9170773633	37.3456732921
5	40.3667168963	38.9023725377	40.2460022045
10	42.4044475666	40.2967158988	42.5073518217
15	43.8234740536	41.5272968017	44.2175783358
20	44.8699544665	42.2723792338	45.2957901039
25	45.6093085387	42.6733810792	46.0259131949
30	46.341592563	43.6669001976	46.7933521146
35	46.968738196	44.1934094136	47.1519037021
40	47.329142155	44.3711575562	47.2674460362
45	47.6092961504	44.6104331574	47.4819510751
50	47.856372525	44.8448604423	47.7081513287
55	48.0962846046	45.0460706234	47.9130649295
60	48.2914307475	45.2377354388	48.0321513340
65	48.4724087752	45.4269673119	48.254418575
70	48.6039922215	45.5452047079	48.4944152302
75	48.1197998154	45.2350696192	48.0355057063
105	48.6016427944	45.4506172415	48.5320534733
135	48.7496375811	45.5901290109	48.5602797015
165	48.8529750911	45.7366941296	48.6661153227
195	48.9703824415	45.3619503391	48.7977935131
225	49.0479572252	45.9375676392	49.0728056356
255	49.0995011244	45.9800960861	49.0963046
285	49.1487931082	46.0267955353	49.1902904747
315	49.1652223027	46.0496071804	49.091604967
345	49.1300157227	46.0131714794	49.0140532553
375	49.1088904092	46.0013590637	48.9835004462
405	49.1159322691	46.0060840526	48.9153362061
435	49.0995011244	45.9848212548	48.8871286962
465	49.0901116817	45.9824536305	48.8777256729
495	49.1206267931	46.0178963722	49.0469556214
525	49.1323629304	46.0391578347	48.985650753
555	49.1182795361	45.9611949527	48.8683224895
585	49.0924590572	45.9493814287	48.8448138311
615	3.1112377057	46.0462448718	48.9317909721
645	49.1276685051	46.0745919015	48.999952459
675	49.1863459953	46.1360054258	49.2537219147
705	49.2074683631	46.1454530482	49.1245020393
735	49.2332825313	46.1332419064	49.1245020393
765	43.6670403434	42.8406139302	43.7004817102

TIME(MIN)	TC=	50	TC=	51	TC=	52
0	36.7228959512		37.6037868249		40.567320386	
5	37.9081852392		40.8732221136		48.5519714778	
10	39.1568847999		43.1288217897		52.5385167207	
15	40.4329583555		44.7575358879		54.0861039647	
20	41.4916487812		45.3288227088		55.1510929887	
25	42.3199768365		46.5910926045		55.9056011338	
30	42.9979004941		47.3246286292		56.2697270414	
35	43.5434735325		47.9862928440		56.7193436125	
40	43.9348902179		48.2709636963		57.1014637101	
45	44.2241163214		48.5319786883		57.3977302650	
50	44.4894999853		48.7834708101		57.6290766154	
55	44.7026609948		49.0137088719		57.915315754	
60	44.9039031793		49.213327455		58.1515738201	
65	45.1287330665		49.5734989502		58.3410342365	
70	45.2801452131		49.710885912		58.4934811333	
75	45.1132634129		49.3162311142		57.40247519963	
105	45.2422961125		49.6217338062		58.3964741737	
135	45.2700263172		49.7601480242		58.6274160533	
165	45.457527924		49.8586591078		58.7125409043	
195	45.587571999		49.9899799829		58.7944002529	
225	45.6868575629		50.0814172193		58.8836523355	
255	45.7294020033		50.1212697583		58.9944216765	
285	45.7979414721		50.1869029931		59.0236473441	
315	45.7813984942		50.1939346648		59.0474910556	
345	45.745947559		50.1447110909		59.012881149	
375	45.7317565419		50.1375787951		59.0013440435	
405	45.7175851573		50.1095487206		58.989906715	
435	45.6939486994		50.0931388516		58.9828842328	
465	45.6868575629		50.075723497		58.9599095606	
495	45.7435840817		50.1350346767		58.9644237537	
525	45.7530379298		50.1400229035		58.9851917131	
555	45.7483110261		50.1189255706		58.9644237537	
585	45.7199487469		50.090794545		58.9482703801	
615	45.7199487469		50.1142371654		58.9182700578	
645	45.7554013663		50.1400229035		58.9413473761	
675	45.8546564846		50.2337791215		58.9874992208	
705	45.8664713715		50.2290916869		58.9621161658	
735	45.8782860034		50.2478411879		59.0474910556	
765	43.2610122145		44.2317622515		44.9956272696	

TIME(MIN)	TC= 53	TC= 77
0	37.6031270633	36.6560563095
5	38.1743201914	37.0238223305
10	37.753987373	37.4897590887
15	37.8523003616	38.0056707581
20	37.8984009473	38.5210671371
25	37.792792567	38.9569600299
30	37.8239979547	39.3374791563
35	37.84800007	39.6483899336
40	37.7735899464	39.9041567151
45	37.7663884073	40.123959971
50	37.7879927275	40.2911531264
55	37.7711854445	40.4535192667
60	37.583916511	40.5609369156
65	36.8389653932	40.5871912671
70	36.487750087	40.5513925579
75	36.7379550141	40.4673429709
105	36.8918679129	40.4954839232
135	37.1130382299	40.6134432244
165	37.0553505006	40.5899094992
195	37.1490897739	40.3067224631
225	37.194751504	40.3568201795
255	37.3317123435	40.2092994475
285	37.240409253	40.9307653413
315	37.2452151061	40.9259949956
345	37.2043639931	40.9069121638
375	37.2500209102	40.3949967048
405	37.228394445	40.9021406242
435	37.228394445	40.3925010763
465	37.3293103211	40.9212246067
495	37.3245052434	40.9403059065
525	37.2740492701	40.9546154335
555	37.3509326263	40.9713115632
585	37.3461277466	40.9498463005
615	37.2235884427	40.947461219
645	37.4422169828	40.9665415795
675	37.3941745628	41.0261630115
705	37.4398149662	41.0380862587
735	37.5430917544	41.0786249264
765	35.1239498263	40.0403560198

TIME(MIN)	TC- 61	TC- 62	TC- 63
0	43.6225380124	42.4124141247	48.0212638853
5	54.1928967898	51.2220991025	57.5944917117
10	56.0962940121	52.925804213	60.3480844651
15	59.1035004258	55.5030896086	62.4312623767
20	61.6902991481	57.9623314662	63.8530990844
25	62.8552555372	58.8821109267	64.8996696808
30	63.6421049835	59.5828255612	65.5435612647
35	64.2195151849	60.2774488057	66.1664225055
40	64.3981204592	60.5146652416	66.6222363227
45	64.3981204592	60.5515056303	66.9342635228
50	64.9175938885	61.0210142761	67.2074354374
55	65.585130333	61.6257489083	67.4691054382
60	65.3318327953	61.8601144924	67.6874534497
65	66.0030921945	62.036974639	67.8579312032
70	66.124085032	62.1540860101	68.0102772627
75	64.3179838544	60.7425773515	66.7930748251
105	65.0182308301	61.2234294714	67.9238168958
135	65.409176591	61.5582918577	68.1525339557
165	65.9619945487	62.0553466178	68.282947713
195	66.0751474903	62.1586731299	68.3624527098
225	66.4777673305	62.5190459182	68.4146929705
255	66.6852445383	62.700292719	68.5237011402
285	66.7674346995	62.7713993953	68.5691152343
315	66.7697148037	62.7328673985	68.5663446131
345	66.7560339806	62.7576374942	68.5464086257
375	66.7172593999	62.7255251135	68.5032536512
405	66.6830541525	62.6934109636	68.507805377
435	66.6488563922	62.6590009656	68.4873673342
465	66.5918389837	62.6154120548	68.4829254561
495	66.4960371416	62.5488752387	68.4753125533
525	66.3294863157	62.3997132729	68.4665285734
555	66.3408958953	62.3997132729	68.4533023472
585	66.2678739095	62.3469236316	68.4395757925
615	66.3112318213	62.383647385	68.401065525
645	66.2701559856	62.3584000891	68.3987942533
675	66.3157956237	62.4180737419	68.4487501946
705	66.1583237093	62.2849471497	68.4305912569
735	66.3819667238	62.4635620304	68.507905377
765	45.3803356381	45.1715145013	45.0496088416

TIME(MIN)	TC= 54	TC= 55	TC= 56
0	41.0135475522	53.6382929171	38.1731324535
5	48.9054496252	65.4465971159	29.7975726129
10	52.0194009048	69.1421599549	40.0175854019
15	53.625823893	70.9473179915	40.1084214415
20	55.0765144664	71.9415261839	40.2027211524
25	56.0709744135	72.7717619453	40.2566205141
30	56.7948060539	73.1143454515	40.2789591253
35	57.422788153	73.5648112974	40.2948561141
40	57.8788224505	73.8844041314	40.2327213524
45	58.1795711795	74.1656497617	40.2585634411
50	58.4639794022	74.4197539229	40.2731291201
55	58.7523666423	74.626554015	40.2924664411
60	58.9815614293	74.8035639151	40.2791291122
65	59.1732247712	74.9770525589	29.5303825213
70	59.3140447000	75.1454976082	29.2950435817
75	59.2553897003	73.7944171038	41.2214090479
105	59.1893862043	75.1791628941	41.5741211111
135	59.4317527972	75.2722329126	41.7420215124
165	59.5655970799	75.4620150949	41.7075211249
195	59.6532551023	75.5517907282	41.8510059243
225	59.7455223843	75.5607564485	41.61249921191
255	59.3515113441	75.6003136689	41.3601518992
285	59.9092601297	75.5662109754	41.3432406114
315	59.9092601297	75.5684544395	41.3019441111
345	59.9977203277	75.6415318143	41.8053951111
375	59.8608355405	75.6146079042	41.91249921191
405	59.8446930992	75.6101204611	41.8029551111
435	59.8377747764	75.5989011127	41.7996711111
465	59.8262440395	75.5764636119	41.8553994111
495	59.3354686422	75.5507564485	41.8960211111
525	59.3285502019	75.5809511122	41.8363211111
555	59.9147110629	75.5105608911	41.3424752111
585	59.7370379009	75.5248921531	41.8406711111
615	59.7324251153	75.5136324115	41.3208599911
645	59.7993441245	75.5113883211	41.3636311111
675	59.9400808893	75.5472929118	41.9506120111
705	59.8239378619	75.5742193811	41.3530059111
735	59.8977008377	75.6079757395	41.3292459111
765	45.2414224891	44.9529418535	36.4021270882

TIME(MIN)	TC- 67	TC- 68	TC- 69
0	45.395308997	44.4571194196	37.5832755645
5	38.5487756192	55.1603900255	42.4537757131
10	42.5116859624	58.3972974901	45.3295152215
15	44.4883952526	60.9578709634	47.3291222414
20	41.5766240734	59.9815371262	49.1547301368
25	46.5143351292	58.2272570757	49.2570647119
30	49.4279425594	58.1625706069	50.2410141945
35	42.3977400956	58.1440589282	50.5096289821
40	43.1176862552	53.1495868299	51.3930511004
45	41.7363468357	53.3859779045	51.4492152124
50	51.255766117	53.6274911074	51.7246511211
55	51.6870734755	58.3860709173	51.9622111911
60	42.6306942546	53.1031805495	51.7845611221
65	43.4405191572	53.3045062292	52.3717158921
70	41.0574520393	53.4799854053	52.5330951285
75	41.4029522302	58.4077947155	51.3159311213
105	44.1898842075	53.3069195215	53.5924411233
135	42.3168939534	53.5650792537	52.7224411233
165	41.1813847905	53.5484899513	52.3346111233
195	41.1861508615	59.747717383	52.5935111233
225	53.9025058917	59.8169337256	52.9812911233
255	34.4230072504	59.3975356011	53.157086411233
285	41.2314264179	59.8533642557	53.1220111233
315	45.3878666213	59.3830034132	53.1290311233
345	33.0162457759	59.3461262524	53.1104311233
375	42.5188231024	59.234594662	53.1847111233
405	44.6825723857	53.9207546409	53.6823111233
435	40.3191354586	53.3930713005	53.173002111233
465	41.0836709779	53.8930713005	53.055901111233
495	42.5301114887	53.3907645864	52.3220111233
525	44.9145502249	53.9834579522	53.0863111233
555	44.1045657138	53.8515453176	53.0812069511233
585	34.6981107256	53.2215531219	53.055801111233
615	51.735151103	53.3561600536	53.054304111233
645	45.3663852153	53.3700022335	52.063632111233
675	44.2557115933	53.3259811539	53.125799111233
705	45.7351453655	53.9207540429	53.103759111233
735	54.5541056072	53.3953407233	53.1851523431
765	38.7618763202	45.0908196379	44.9535055786

TIME (MIN)	TC- 70	TC- 71	TC- 72
0	38.1335140984	44.5161103723	44.5168953959
5	44.2023628536	52.3400127074	52.6649577417
10	47.9077260203	55.8341599238	55.4220559551
15	50.0185803302	57.5674422551	57.024324074
20	51.1042169709	58.3253734857	58.1542042323
25	51.9133652164	59.7941342795	59.0295322549
30	52.2546307083	60.399441029	59.6664204212
35	52.7427920422	60.9491419747	60.1734452914
40	53.0998842924	61.4000581522	60.562522495
45	53.4101129514	61.723355336	60.6756253217
50	53.6963604817	62.0144734605	61.1055617905
55	53.9508530708	62.24651137	61.358915361
60	54.1721270911	62.4327096917	61.5870748575
65	54.3537393795	62.5980799124	61.7194097411
70	54.5352920573	62.751920430	61.8664230971
75	53.7364841462	61.6557521969	60.0305145182
105	54.5329658171	62.7973304092	61.3802091466
135	54.7191146837	62.96399893542	62.0471550414
165	54.8214703423	63.0517819609	62.1525180922
195	54.9261000373	63.1573262501	62.2729266767
225	55.0005480215	63.2109136215	62.0220230995
255	55.0703931496	63.2622917066	62.3621231714
285	55.119126605	63.3141360636	62.4209333566
315	55.1237752085	63.3141360636	62.4209333566
345	55.1121520853	63.2855118849	62.4013504121
375	55.0865731047	63.256792546	62.3709129913
405	55.0703031496	63.2453221571	62.3662231714
435	55.0658530762	63.2476170531	62.3534528013
465	55.0610029644	63.2315495393	62.345274038
495	55.0703031496	63.23385354	62.3645724186
525	55.070523172	63.2384414142	62.3715180922
555	55.070523172	63.23385354	62.3347891174
585	55.0517026259	63.2245716322	62.0327091192
615	55.0251259038	63.2017377037	62.0465683925
645	55.0377516304	63.1925613247	62.0416361917
675	55.0842531399	63.2590862964	62.4013504121
705	55.1051774792	63.2705555113	62.4288851796
735	55.1446991108	63.2934930579	62.4449489517
765	45.4552682996	44.5757934859	44.5737611014

TIME (MIN)	TC= 78	TC= 79	TC= 80
0	36.7529874126	36.9704290919	36.6721130934
5	37.5510209709	37.3631727522	37.1837654532
10	38.5781529864	37.4472534414	37.3819757234
15	39.5291045693	37.5577390023	38.6080999391
20	40.3565032633	37.6221325481	39.2206097361
25	41.0346787071	37.6730034958	39.7630602733
30	41.5951936011	37.6922117953	40.2194424665
35	42.0599553492	37.7066175415	40.5999930124
40	42.421774955	37.6778056341	40.3755065085
45	42.7097071126	37.6674037798	41.0949507795
50	42.9451732407	37.5970137479	41.3164579697
55	43.1591409328	37.7066175415	41.4784255463
60	43.3350115964	37.6585363177	41.6046489994
65	43.484691721	37.2958984942	41.6736966562
70	43.5583235411	36.9714192126	41.7079268453
75	43.4303514507	36.334356454	41.5975056122
105	43.4989447937	36.8872621239	41.6356024653
135	43.5408296506	37.0195029032	41.7665399129
165	43.7506853841	37.0243110234	41.3569971307
195	43.8646448244	37.1589206435	41.9831120139
225	43.9216147256	37.1348857494	42.0211016373
255	43.9762052429	37.1329544351	42.0890696472
285	44.0212975961	37.178147765	42.1092073553
315	44.0260439407	37.1637274901	42.0973128274
345	44.0070563122	37.1348957494	42.1062284711
375	43.9833253383	37.1444998394	42.0687548296
405	43.9856396226	37.1541137529	42.0592495145
435	43.9714584603	37.1541127529	42.04259462
465	43.9833253383	37.2190030556	42.0877979159
495	44.0094315523	37.2165998915	42.1258532557
525	44.0212975961	37.2238069312	42.1282380562
555	44.0070563122	37.2358248969	42.1187227699
585	44.0094315523	37.257452135	42.1258592553
615	44.0070563122	37.1901642577	42.1306163466
645	44.0165512099	37.2766756321	42.1211016222
675	44.0901155126	37.3127178679	42.2230814972
705	44.1067254209	37.3103151333	42.2281382293
735	44.130452976	37.3679777261	42.2566777417
765	42.1551214834	36.0955224177	40.9422936119

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